

# HR6S-AT Safety Module

HR9Z-B2198

Original instructions



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The information provided in this documentation contains general descriptions and/or technical characteristics of the performance of the products contained herein. This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications. It is the duty of any such user or integrator to perform the appropriate and complete risk analysis, evaluation and testing of the products with respect to the relevant specific application or use thereof. Neither IDEC CORPORATION nor any of its affiliates or subsidiaries shall be responsible or liable for misuse of the information contained herein. If you have any suggestions for improvements or amendments or have found errors in this publication, please notify us.

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All pertinent state, regional, and local safety regulations must be observed when installing and using this product. For reasons of safety and to help ensure compliance with documented system data, only the manufacturer should perform repairs to components.

When devices are used for applications with technical safety requirements, the relevant instructions must be followed.

Failure to use IDEC CORPORATION software or approved software with our hardware products may result in injury, harm, or improper operating results.

Failure to observe this information can result in injury or equipment damage.

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# Safety Information

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## Important Information

### NOTICE

Read these instructions carefully, and look at the equipment to become familiar with the device before trying to install, operate, service, or maintain it. The following special messages may appear throughout this documentation or on the equipment to warn of potential hazards or to call attention to information that clarifies or simplifies a procedure.



The addition of this symbol to a “Danger” or “Warning” safety label indicates that an electrical hazard exists which will result in personal injury if the instructions are not followed.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

## **DANGER**

**DANGER** indicates a hazardous situation which, if not avoided, **will result in** death or serious injury.

## **WARNING**

**WARNING** indicates a hazardous situation which, if not avoided, **could result in** death or serious injury.

## **CAUTION**

**CAUTION** indicates a hazardous situation which, if not avoided, **could result in** minor or moderate injury.

## **NOTICE**

**NOTICE** is used to address practices not related to physical injury.

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## PLEASE NOTE

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel. No responsibility is assumed by IDEC CORPORATION for any consequences arising out of the use of this material.

A qualified person is one who has skills and knowledge related to the construction and operation of electrical equipment and its installation, and has received safety training to recognize and avoid the hazards involved.

## QUALIFICATION OF PERSONNEL

Only appropriately trained persons who are familiar with and understand the contents of this manual and all other pertinent product documentation as well as all documentation of all components and equipment of the machine/process are authorized to work on and with this product.

The qualified person must be a certified expert in safety engineering.

The qualified person must be able to detect possible hazards that may arise from parameterization, modifying configurations, settings, and wiring, and generally from mechanical, electrical, or electronic equipment. The qualified person must be able to understand the effects that modifications to configurations, settings, and wiring may have on the safety of the machine/process.

The qualified person must be familiar with and understand the contents of the risk assessment as per ISO 12100-1 and/or any other equivalent assessment as well as all documents related to such risk assessment or equivalent assessments for the machine/process.

The qualified person must be familiar with the standards, provisions, and regulations for the prevention of industrial accidents, which they must observe when designing, implementing, and maintaining the machine/process.

The qualified person must be thoroughly familiar with the safety-related applications and the non-safety-related applications used to operate the machine/process.

## INTENDED USE

This product described in the present document is a safety module intended to perform safety-related functions in a machine/process according to the present document, to the specified related documents, and to all other documentation of the components and equipment of the machine/process.

The product may only be used in compliance with all applicable safety regulations and directives, the specified requirements and the technical data.

Prior to using the product, you must perform a risk assessment as per ISO 12100-1 in view of the planned application. Based on the results of the risk assessment, the appropriate safety-related measures must be implemented.

Since the product is used as a component in an overall machine or process, you must ensure the safety of persons by means of the design of this overall machine or process.

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Operate the product only with the specified cables and accessories. Use only genuine accessories. Any use other than the use explicitly permitted is prohibited and can result in hazards.



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# About the Book

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## At a Glance

### Document Scope

This manual describes technical characteristics, installation, commissioning, operation and maintenance of the safety module HR6S-AT.

### Validity Note

The present document is valid for the products listed in the type code (*see page 19*).

### Related Documents

Title of documentation	Reference number
HR6S-AT User Guide	HR9Z-B2198 (ENG) HR9Z-B2199 (JPN)
HR6S-AT Instruction Sheet	B-2181 (JPN, ENG, CHI)
HR6S-EP User Guide	HR9Z-B2194 (ENG) HR9Z-B2195 (JPN)
HR6S-EP Instruction Sheet	B-2175 (JPN, ENG, CHI)

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## Product Related Information

### **DANGER**

#### **HAZARD OF ELECTRIC SHOCK, EXPLOSION OR ARC FLASH**

- Disconnect all power from all equipment including connected devices prior to removing any covers or doors, or installing or removing any accessories, hardware, cables, or wires except under the specific conditions specified in the appropriate hardware guide for this equipment.
- Always use a properly rated voltage sensing device to confirm the power is off where and when indicated.
- Where 24 VDC or VAC is indicated, use PELV power supplies conforming to IEC 60204-1.
- Replace and secure all covers, accessories, hardware, cables, and wires and confirm that a proper ground connection exists before applying power to this equipment.
- Use only the specified voltage when operating this equipment and any associated products.

**Failure to follow these instructions will result in death or serious injury.**

This equipment has been designed to operate outside of any hazardous location. Only install this equipment in zones known to be free of a hazardous atmosphere.

### **DANGER**

#### **POTENTIAL FOR EXPLOSION**

Install and use this equipment in non-hazardous locations only.

**Failure to follow these instructions will result in death or serious injury.**

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## WARNING

### LOSS OF CONTROL

- The designer of any control scheme must consider the potential failure modes of control paths and, for certain critical control functions, provide a means to achieve a safe state during and after a path failure. Examples of critical control functions are emergency stop and overtravel stop, power outage and restart.
- Separate or redundant control paths must be provided for critical control functions.
- System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or failures of the link.
- Observe all accident prevention regulations and local safety guidelines.<sup>1</sup>
- Each implementation of this equipment must be individually and thoroughly tested for proper operation before being placed into service.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

<sup>1</sup> For additional information, refer to NEMA ICS 1.1 (latest edition), "Safety Guidelines for the Application, Installation, and Maintenance of Solid State Control" and to NEMA ICS 7.1 (latest edition), "Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems" or their equivalent governing your particular location.

## WARNING

### INSUFFICIENT AND/OR INEFFECTIVE SAFETY-RELATED FUNCTIONS

- Verify that a risk assessment as per ISO 12100 and/or other equivalent assessment has been performed before this product is used.
- Before performing any type of work on or with this product, fully read and understand all pertinent manuals.
- Verify that modifications do not compromise or reduce the Safety Integrity Level (SIL), Performance Level (PL) and/or any other safety-related requirements and capabilities defined for your machine/process.
- After modifications of any type whatsoever, restart the machine/process and verify the correct operation and effectiveness of all functions by performing comprehensive tests for all operating states, the defined safe state, and all potential error situations.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

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## Terminology Derived from Standards

The technical terms, terminology, symbols and the corresponding descriptions in this manual, or that appear in or on the products themselves, are generally derived from the terms or definitions of international standards.

In the area of functional safety systems, drives and general automation, this may include, but is not limited to, terms such as *safety*, *safety function*, *safe state*, *fault*, *fault reset*, *malfunction*, *failure*, *error*, *error message*, *dangerous*, etc.

Among others, these standards include:

Standard	Description
IEC 61131-2:2007	Programmable controllers, part 2: Equipment requirements and tests.
ISO 13849-1:2015	Safety of machinery: Safety related parts of control systems. General principles for design.
EN 61496-1:2013	Safety of machinery: Electro-sensitive protective equipment. Part 1: General requirements and tests.
ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk reduction
EN 60204-1:2006	Safety of machinery - Electrical equipment of machines - Part 1: General requirements
ISO 14119:2013	Safety of machinery - Interlocking devices associated with guards - Principles for design and selection
ISO 13850:2015	Safety of machinery - Emergency stop - Principles for design
IEC 62061:2015	Safety of machinery - Functional safety of safety-related electrical, electronic, and electronic programmable control systems
IEC 61508-1:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems: General requirements.
IEC 61508-2:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems: Requirements for electrical/electronic/programmable electronic safety-related systems.
IEC 61508-3:2010	Functional safety of electrical/electronic/programmable electronic safety-related systems: Software requirements.
IEC 61784-3:2016	Industrial communication networks - Profiles - Part 3: Functional safety fieldbuses - General rules and profile definitions.
2006/42/EC	Machinery Directive
2014/30/EU	Electromagnetic Compatibility Directive
2014/35/EU	Low Voltage Directive

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In addition, terms used in the present document may tangentially be used as they are derived from other standards such as:

Standard	Description
IEC 60034 series	Rotating electrical machines
IEC 61800 series	Adjustable speed electrical power drive systems
IEC 61158 series	Digital data communications for measurement and control – Fieldbus for use in industrial control systems

Finally, the term *zone of operation* may be used in conjunction with the description of specific hazards, and is defined as it is for a *hazard zone* or *danger zone* in the *Machinery Directive (2006/42/EC)* and *ISO 12100:2010*.



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# Chapter 1

## Introduction

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Device Overview	16
Front View and Side View	17
Nameplate	18
Type Code	19

## Device Overview

### Outline

The device is a safety module for interruption of safety-related electrical circuits.

The device provides application functions used to monitor signals from different types of sensors/devices.

Equipment with the following types of outputs can be connected to the safety-related inputs of the device:

- NO, NC, C/O, for example, Emergency Stop push-buttons, guard door switches, coded magnetic switches
- PNP, NPN transistors, for example, magnetic switches, proximity switches
- Short circuit, for example, four-wire short circuit generating mats or edges
- OSSD, for example, light curtains

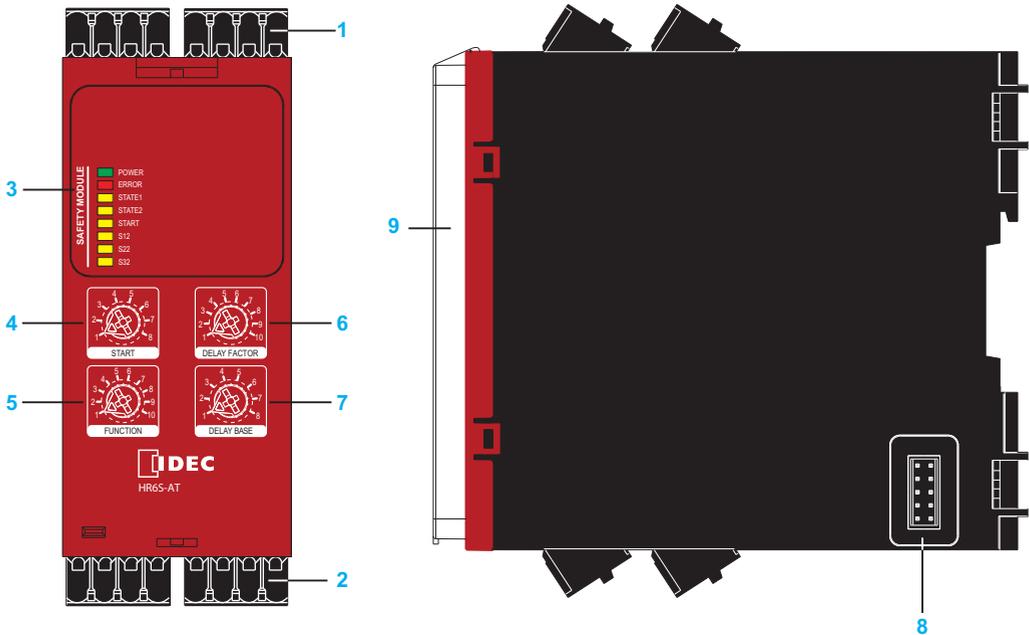
The device is available in two different types: Push-in terminals or screw terminals.

Feature summary:

- 10 application functions
- Configurable start function
- 3 safety-related inputs
- 7 safety-related relay outputs
- 2 non-safety-related status/diagnostics outputs
- 1 non-safety-related start input with 8 selectable start functions
- Connector for connection of extension module HR6S-EP to increase the number of safety-related outputs by 6

## Front View and Side View

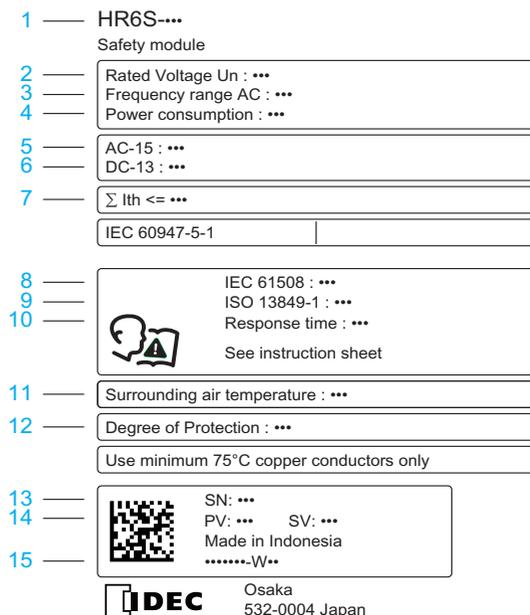
### Front View and Side View



- 1 Removable terminal blocks, top
- 2 Removable terminal blocks, bottom
- 3 LED indicators
- 4 Start function selector
- 5 Application function selector
- 6 Delay factor selector
- 7 Delay base selector
- 8 Connector for optional output extension module HR6S-EP (lateral)
- 9 Sealable transparent cover

## Nameplate

### Nameplate



The nameplate contains the following data:

- 1 Device type (refer to chapter Type Code (*see page 19*))
- 2 Nominal voltage
- 3 Frequency range VAC supply
- 4 Input power
- 5 Maximum current of safety-related outputs with utilization category AC-15 (250 VAC)
- 6 Maximum current of safety-related outputs with utilization category DC-13 (24 VDC)
- 7 Maximum total thermal current
- 8 Maximum Safety Integrity Level (SIL) as per IEC 61508-1:2010
- 9 Maximum Performance Level and Category as per ISO 13849-1:2015
- 10 Maximum response time to request at safety-related input
- 11 Permissible ambient temperature range during operation
- 12 IP degree of protection
- 13 Serial number
- 14 Product version (PV), software version (SV)
- 15 Plant code and date of manufacture (example: PP-2019-W10 means plant code PP, year of manufacture 2019, week of manufacture 10)

## Type Code

### Type Code

Item	1	2	3	4		5	6	7	8
Type code (example)	H	R	6	S	-	A	T	1	C

Item	Meaning
1 ... 4	<b>Product range</b> HR6S: HR6S safety module
5 ... 6	<b>Product version</b> AT
7	<b>Supply voltage</b> 1 = 24 VAC/VDC
8	<b>Terminal type</b> C = Push-in terminals, removable P = Screw terminals, removable

If you have questions concerning the type code, contact your IDEC CORPORATION service representative.



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# Chapter 2

## Technical Data

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Environmental Conditions	22
Mechanical Characteristics	24
Electrical Characteristics	26
Timing Data	30
Data Functional Safety	32

## Environmental Conditions

### Environmental Conditions For Storage

The device complies with class 1K5 as per IEC 60721-3-1 (climatic conditions):

Characteristic	Value
Ambient temperature	-40 ... 70 °C (-40 ... 158 °F)
Rate of change of temperature	1 °C/min (1.8 °F/min)
Ambient humidity	10 ... 100 % relative humidity

The device complies with class 1M2 as per IEC 60721-3-1 (mechanical conditions):

Characteristic	Value
Vibration, sinusoidal, displacement amplitude 2 ... 9 Hz	1.5 mm
Vibration, sinusoidal, acceleration amplitude 9 ... 200 Hz	5 m/s <sup>2</sup>
Shock, shock response spectrum type L, peak acceleration	40 m/s <sup>2</sup>

### Environmental Conditions For Transportation

The device complies with class 2K5H as per IEC 60721-3-2 (climatic conditions):

Characteristic	Value
Ambient temperature	-25 ... 85 °C (-13 ... 185 °F)
Change of temperature, air/air	-25 ... 30 °C (-13 ... 86 °F)
Ambient humidity	5 ... 95 % relative humidity, no condensation

The device complies with class 2M2 as per IEC 60721-3-2 (mechanical conditions):

Characteristic	Value
Vibration, sinusoidal, displacement amplitude 2 ... 9 Hz	3.5 mm
Vibration, sinusoidal, acceleration amplitude 9 ... 200 Hz	10 m/s <sup>2</sup>
Vibration, sinusoidal, acceleration amplitude 200 ... 500 Hz	15 m/s <sup>2</sup>
Shock, shock response spectrum type I, peak acceleration	100 m/s <sup>2</sup>
Shock, shock response spectrum type II, peak acceleration	300 m/s <sup>2</sup>

## Environmental Conditions For Operation

Characteristic	Value
Maximum installation altitude above mean sea level	2000 m (6562 ft)
Installation required in control cabinet/enclosure with degree of protection	IP54

The device complies with class 3K5 and special class 3Z11 as per IEC 60721-3-3 (climatic conditions):

Characteristic	Value
Ambient temperature	-25 ... 55 °C (-13 ... 131 °F), no icing
Rate of change of temperature	0.5 °C/min (0.9 °F/min)
Ambient humidity	5 ... 95 % relative humidity, no condensation

The device complies with class 3M4 as per IEC 60721-3-3 (mechanical conditions):

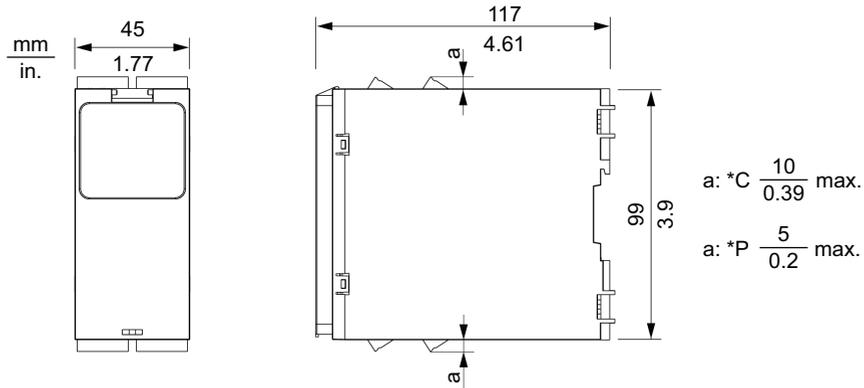
Characteristic	Value
Vibration, sinusoidal, displacement amplitude 2 ... 9 Hz	3 mm
Vibration, sinusoidal, acceleration amplitude 9 ... 200 Hz	10 m/s <sup>2</sup>
Shock, shock pulse shape: half-sine, peak acceleration	100 m/s <sup>2</sup>

The devices complies with the following vibration and shock values as per IEC 60947-1:

Characteristic	Value
Vibration, sinusoidal, displacement amplitude 2 ... 13 Hz	1 mm
Vibration, sinusoidal, acceleration amplitude 13.2 ... 100 Hz	7 m/s <sup>2</sup>
Shock, shock pulse shape: half-sine, peak acceleration	150 m/s <sup>2</sup>

## Mechanical Characteristics

### Dimensions



Characteristic	Value	
	HR6S-AT1C	HR6S-AT1P
Width	45 mm (1.77 in)	
Height without terminals	99 mm (3.9 in)	
Height with terminals	119 mm (4.7 in)	109 mm (4.3 in)
Depth	117 mm (4.61 in)	

### Weight

Characteristic	Value
Weight	0.35 kg (0.77 lbs)

### Degree Of Protection

Characteristic	Value
Housing	IP40
Terminals	IP20

### Wire Cross Sections, Stripping Lengths, and Tightening Torques

Characteristic	Value
Stripping length for Push-in terminals	12 mm (0.47 in)
Stripping length for screw terminals	7 ... 8 mm (0.28 ... 0.31 in)
Wire cross section, single wire without wire ferrule <sup>(1)</sup>	0.2 ... 2.5 mm <sup>2</sup> (24 ... 12 AWG)
Wire cross section, single wire with wire ferrule	0.25 ... 2.5 mm <sup>2</sup> (24 ... 12 AWG)
Wire cross section, two wires without wire ferrule <sup>(1)</sup>	0.2 ... 1.5 mm <sup>2</sup> (24 ... 16 AWG)
Wire cross section, two wires with uninsulated wire ferrule	0.25 ... 1 mm <sup>2</sup> (24 ... 18 AWG)
Wire cross section, two wires with insulated wire ferrule	0.5 ... 1.5 mm <sup>2</sup> (20 ... 16 AWG)
Tightening torque for screw terminals	0.5 ... 0.6 N m (4.4 ... 5.3 lb in)
<b>(1)</b> Stranded or solid	

## Electrical Characteristics

### Supply

Characteristic	Value
Supply voltage AC	24 VAC (-15 ... 10 %)
Supply voltage DC	24 VDC (-20 ... 20 %)
Nominal input power AC	6.5 VA (24 VAC)
Nominal input power DC	3 W (24 VDC)
Frequency range AC	50 ... 60 Hz
Overvoltage category	II
Pollution degree	2
Insulation voltage	300 V
Impulse withstand voltage	4 kV

### Electromagnetic Compatibility (EMC)

Characteristic	Value
Conducted and radiated emissions as per IEC CISPR 11	Group 1/class B
Usage in environment as per IEC/UL 60947-1	Environment B

### Common Reference Potential

Terminal B2 is provided to obtain a common reference potential for 24 VDC signals.

## Safety-Related Inputs

Characteristic	Value
Number of inputs, positive supplied (each with 1 control output DC+ (S11, S21) and 1 input CH+ (S12, S22)), single-channel	2
Number of inputs, negative supplied (1 control output DC- (S31) and 1 input CH- (S32)), single-channel	1
Output voltage at DC+	>15 VDC
Output voltage at DC-	<2 VDC
Input voltage at CH+	0 ... 24 VDC (+20 %)
Switching voltage for activation of CH+	>15 VDC
Switching voltage for deactivation of CH+	<5 VDC
Input voltage at CH-	0 ... 24 VDC (+20 %)
Switching voltage for activation of CH-	<2 VDC
Switching voltage for deactivation of CH-	>24 VDC -5 V
Input current	5 mA
Maximum wire resistance	500 Ω

## Start Input

Characteristic	Value
Output voltage at DC+	>15 VDC
Input voltage at CH+	0 ... 24 VDC (+20 %)
Switching voltage activate CH+	>15 VDC
Switching voltage deactivate CH+	<5 VDC
Input current	5 mA
Maximum wire resistance	500 Ω

**Classification of Safety-Related Inputs and Start Input as per ZVEI CB24I**

Representation and values as per identifying key, ZVEI CB24I:

Source/sink	Interface type	Additional measure	Source/sink	Interface type
Sink:	A	M	Source:	C0

Interface type A: Sink		
Parameter	Minimum value	Maximum value
Input current I <sub>i</sub> (in the ON state)	3 mA	5 mA
Output voltage U <sub>i</sub>	15 V	24 V (+20 %)
Additional measure M	The inputs are not types as per IEC 61131-2. TG is S#1 for S#2. TG is Y1 for Y2.	>15 VDC

Refer to Dynamization of Safety-Related Inputs and Start Input (*see page 31*) for test pulse times.

### Safety-Related Outputs

Characteristic	Value
Number of relay contacts, Normally Open, instantaneous	3
Number of relay contacts, Normally Open, delayed	3
Number of relay contacts, Normally Closed, delayed	1
Maximum short circuit current IK	1 kA
Maximum continuous current, Normally Open relay contacts	6 A
Maximum continuous current, Normally Closed relay contacts	3 A
Maximum total thermal current $\Sigma I_{th}$	12 A
Minimum current	10 mA
Minimum voltage	5 V
Utilization category as per UL 60947-5-1	B300 and R300 for Normally Open contacts D300 and R300 for Normally Closed contacts
Utilization category as per IEC 60947-4-1 and IEC 60947-5-1)	AC-1: 250 V AC-15: 250 V DC-1: 24 V DC-13: 24 V
Maximum current, normally open relay contacts	AC-1: 5 A AC-15: 3 A DC-1: 5 A DC-13: 3 A
Maximum current, normally closed relay contacts	AC-1: 3 A AC-15: 1 A DC-1: 3 A DC-13: 1 A
External fusing	10 A, category gG, for Normally Open 4 A, category gG, for Normally Closed

### Additional Non-Safety-Related Outputs

Characteristic	Value
Number of semiconductor pulsed outputs	1
Number of semiconductor binary status outputs	1
Output voltage	24 VDC
Maximum current	20 mA

## Timing Data

### Maximum Response Times

Characteristic	Value
Maximum response time to request at safety-related input	20 ms
Maximum response time after power outage AC	200 ms
Maximum response time after power outage DC	140 ms

### Recovery Time

Characteristic	Value
Recovery time after request at safety-related input	200 ms

### Switch-On and Activation Delays

Characteristic	Value
Switch on delay after power on and automatic start	2500 ms
Delay after activation of safety-related input or valid start condition	100 ms

### Monitored Start

Characteristic	Value
Waiting time	2500 ms
Minimum duration of start pulse for monitored start	80 ms

### Delay Times for Delay Function of Safety-Related Outputs

Characteristic	Value
Possible values	0 s, 0.1 s, 0.2 s, 0.3 s, 0.4 s, 0.5 s, 0.6 s, 0.7 s, 0.8 s, 0.9 s, 1 s, 2 s, 3 s, 4 s, 5 s, 6 s, 7 s, 8 s, 9 s, 10 s, 20 s, 30 s, 40 s, 50 s, 60 s, 70 s, 80 s, 90 s, 100 s, 200 s, 300 s, 400 s, 500 s, 600 s, 700 s, 800 s, 900 s

### Dynamization of Safety-Related Inputs and Start Input

Characteristic	Value
Test pulse duration (safety-related input must be activated for longer than duration of test pulse)	2 ms
Test pulse interval	500 ms
Maximum delay of test pulse	40 ms
Test pulse phase shift	At least 70 ms

### Debounce Time of Safety-Related Inputs

Characteristic	Value
Debounce time, standard	2.5 ms
Debounce time, with OSSD	4 ms

### Signal Interlock Monitoring Time

Characteristic	Value
Signal interlock monitoring time	200 ms

### Synchronization Times

The synchronization times for the synchronization of safety-related inputs depend on the application function (*see page 62*).

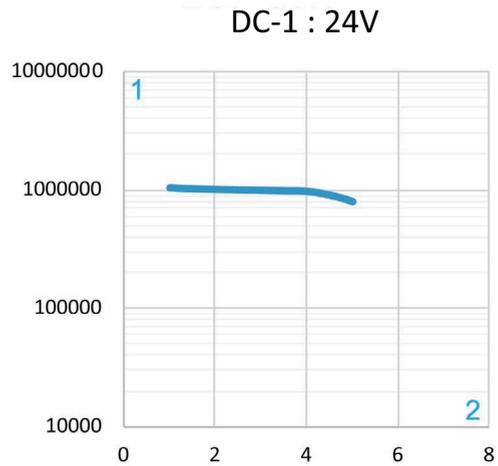
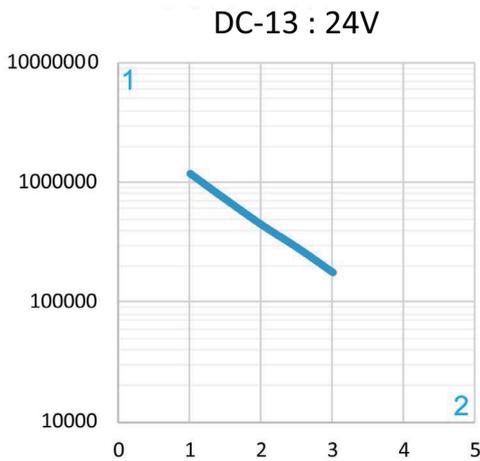
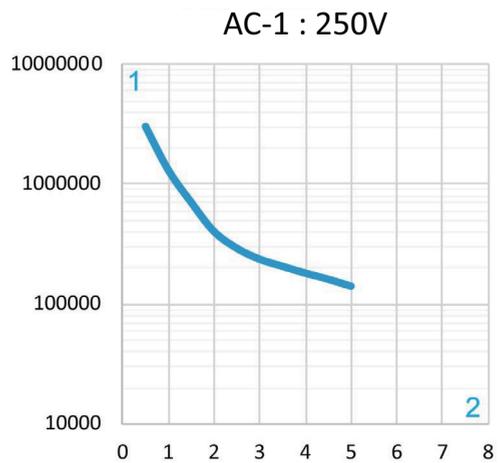
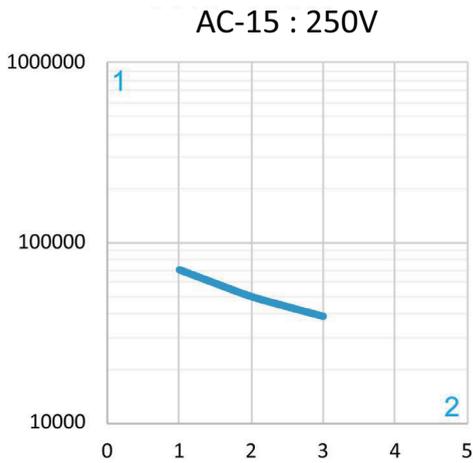
## Data Functional Safety

### Data Functional Safety

Characteristic	Value
Defined safe state	Safety-related outputs are de-energized Normally Open: open Normally Closed: closed
Maximum Performance Level (PL), Category (as per ISO 13849-1:2015)	Normally Open: PL e, Category 4 Normally Closed: PL c, Category 1 Actual PL and category depend on wiring and configuration.
Maximum Safety Integrity Level (SIL) (as per IEC 61508-1:2010)	Normally Open: 3 Normally Closed: 1 Actual SIL depends on wiring and configuration.
Safety Integrity Level Claim Limit (SILCL) (as per IEC 62061:2005+AMD1:2012+AMD2:2015)	Normally Open: 3 Normally Closed: 1 Actual SILCL depends on wiring and configuration.
Type (as per IEC 61508-2)	B
Hardware Fault Tolerance (HFT) (as per IEC 61508 and IEC 62061)	1
Stop Category for Emergency Stops (as per ISO 13850 and IEC 60204-1)	0 or 1
Lifetime in years at an ambient temperature of 55 °C (131 °F) (as per IEC 61508)	20
Safe Failure Fraction (SFF) (as per IEC 61508 and IEC 62061)	>99 %
Probability of Dangerous Failure per hour (PFH <sub>D</sub> ) in 1/h (as per IEC 61508 and ISO 13849-1)	0.94 x 10 <sup>-9</sup> for Stop Category 0 (Safe Torque Off, STO) 0.95 x 10 <sup>-9</sup> for Stop Category 1 (Safe Stop 1, SS1)
Mean Time To Dangerous Failure (MTTF <sub>D</sub> ) in years (high as per ISO 13849-1)	>30
Average Diagnostic Coverage (DC <sub>avg</sub> ) (high as per ISO 13849-1)	≥99 %

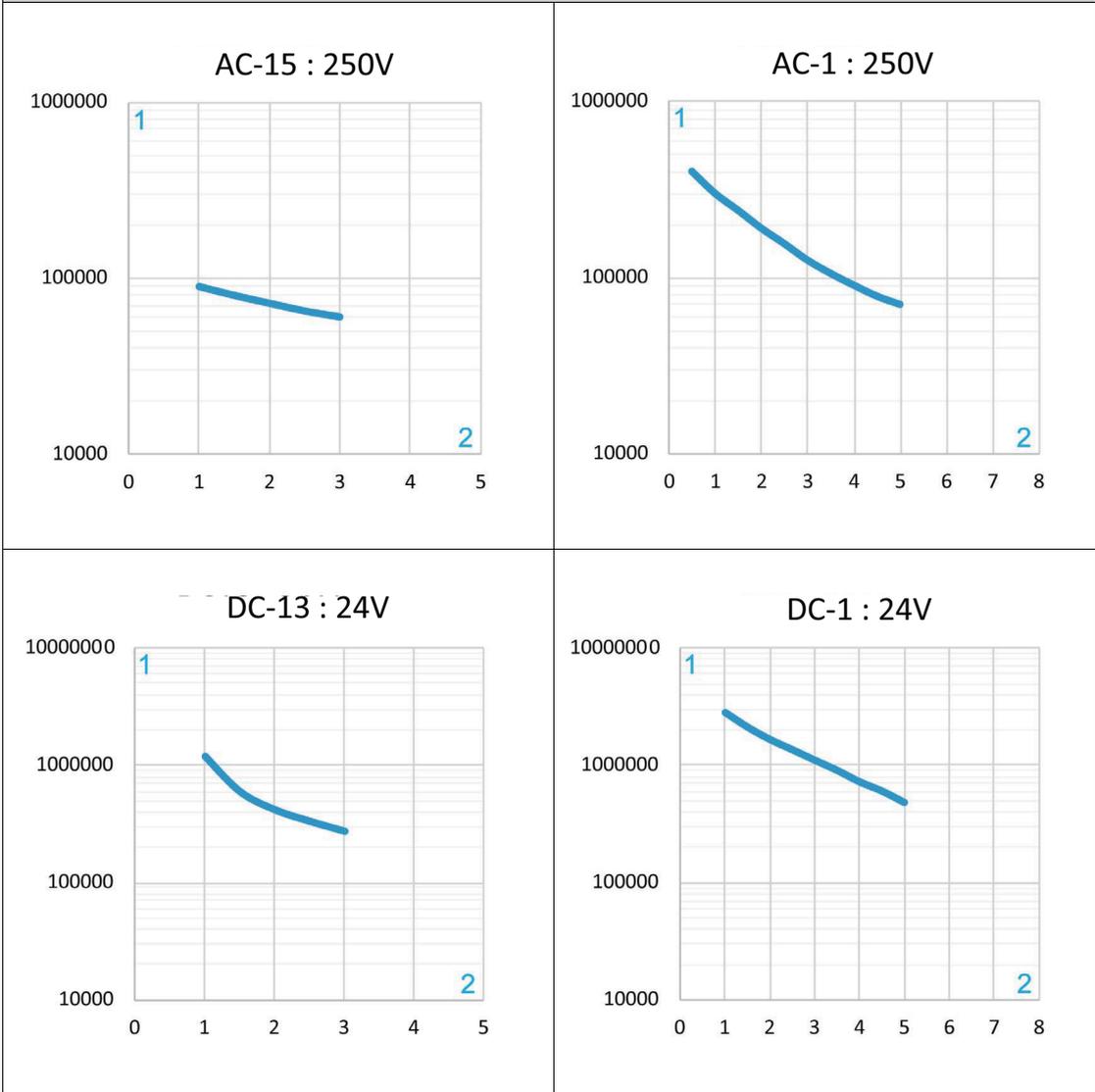
Characteristic	Value
Maximum number of cycles over lifetime	DC-13, 24 VDC 1 A: 1,200,000 with Stop Category 0 DC-13, 24 VDC 1 A: 1,200,000 with Stop Category 1 DC-13, 24 VDC 3 A: 180,000 with Stop Category 0 DC-13, 24 VDC 3 A: 275,000 with Stop Category 1 AC-1, 250 VAC 4 A: 180,000 with Stop Category 0 AC-1, 250 VAC 4 A: 90,000 with Stop Category 1 AC-15, 250 VAC 1 A: 70,000 with Stop Category 0 AC-15, 250 VAC 1 A: 90,000 with Stop Category 1 AC-15, 250 VAC 3 A: 39,000 with Stop Category 0 AC-15, 250 VAC 3 A: 60,000 with Stop Category 1

**Electrical durability of the safety-related output relay contacts (instantaneous) as per IEC 60947-5-1**



- 1 Operating cycles
- 2 Rated current in A

**Electrical durability of the safety-related output relay contacts (delayed) as per IEC 60947-5-1**



- 1 Operating cycles
- 2 Rated current in A

Refer to chapter Timing Data ([see page 30](#)) for additional technical data that may affect your functional safety calculations.



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# Chapter 3

## Engineering

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Electromagnetic Compatibility (EMC)	38
Basic Principles of Operation	39
Safety-Related Inputs	44
Synchronization of Safety-Related Inputs	46
Dynamization	47
Signal Interlock Monitoring	49

## Electromagnetic Compatibility (EMC)

### Conducted and Radiated Electromagnetic Emissions

#### **WARNING**

##### **INSUFFICIENT ELECTROMAGNETIC COMPATIBILITY**

- Verify compliance with all EMC regulations and requirements applicable in the country in which the device is to be operated and with all EMC regulations and requirements applicable at the installation site.
- Implement all required radio interference suppression measures and verify their effectiveness.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

According to IEC CISPR 11, device type HR6S-AT1\* is a group 1, class B device. Class B as per IEC CISPR 11 corresponds to environment B as per IEC 60947-1.

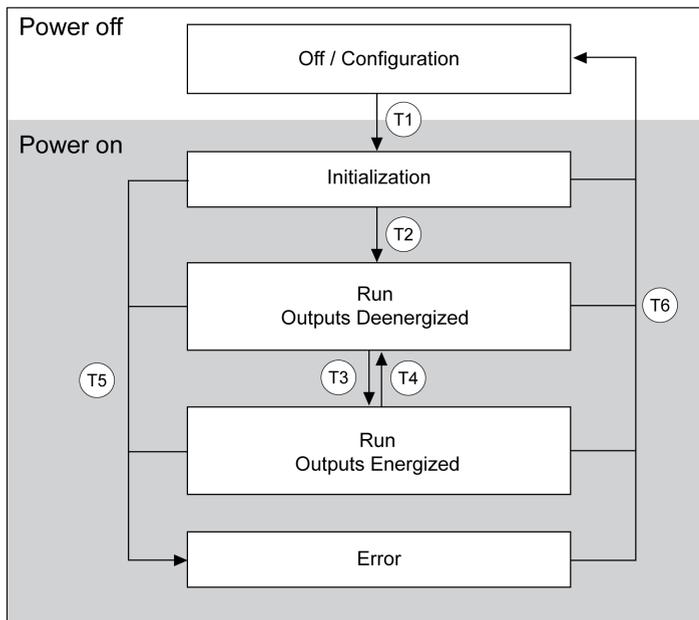
## Basic Principles of Operation

### Introduction

The following sections provide basic information on the principles of operation of the device to assist you in engineering your application function.

### Operating States

The following graphic illustrates the operating states and state transitions of the device:



Operating state	Description	In defined safe state
Off / Configuration	Configuration only possible in this operating state	Yes
Initialization	Self-tests	Yes
Run: Outputs Deenergized	Regular operation with safety-related function active	Yes
Run: Outputs Energized	Regular operation with safety-related function not active	No
Error	Error detected	Yes

**NOTE:** See the chapter Data Functional Safety ([see page 32](#)) for the defined safe state of the device.

## State Transitions

State transition	Condition
T1	<ul style="list-style-type: none"> <li>● Power on</li> </ul>
T2	<ul style="list-style-type: none"> <li>● Initialization successful</li> <li>● Switch on delay has passed</li> </ul>
T3	<ul style="list-style-type: none"> <li>● Start condition fulfilled (for example, automatic start or manual start with start button pressed)</li> <li>● Safety-related inputs activated</li> <li>● For application functions with signal interlock monitoring: no signal interlock condition</li> <li>● For application functions with synchronization: synchronization time requirements met</li> </ul>
T4	<ul style="list-style-type: none"> <li>● Safety-related inputs deactivated (corresponds to triggering of the safety-related function)</li> </ul>
T5	<ul style="list-style-type: none"> <li>● Error detected on</li> </ul>
T6	<ul style="list-style-type: none"> <li>● Power off</li> </ul>

**NOTE:** Refer to the Activation and Deactivation (*see page 44*) for details on the use of the terms “activated” and “deactivated” in the present document.

### Example with Emergency Stop

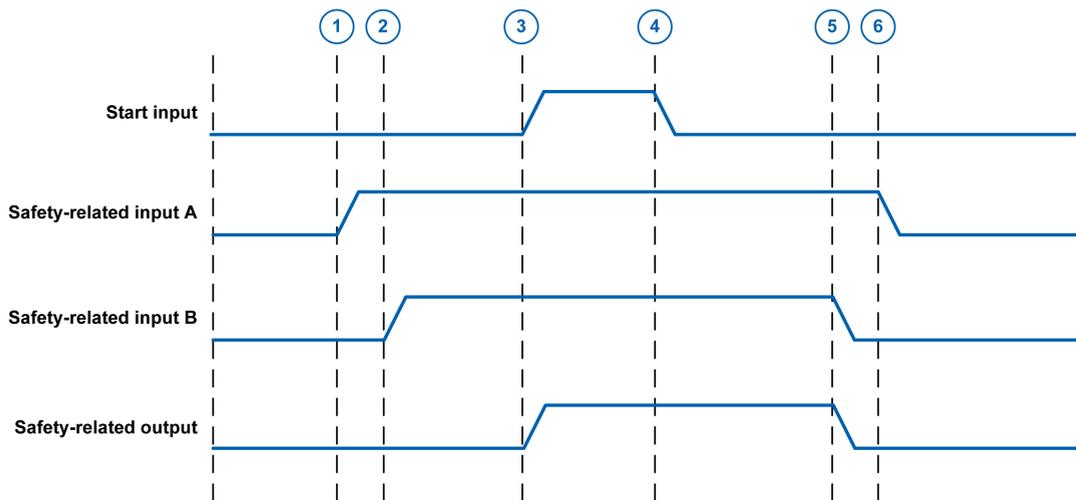
The following example uses a machine with an Emergency Stop pushbutton, a start pushbutton for manual start, and a motor to demonstrate the individual operating states and state transitions. The selected application function is Monitoring of Emergency Stop Circuits. The selected start function is Manual Start. The example assumes that the equipment is properly wired and configured.

- After the device is powered on, it enters the operating state Initialization (T1).
- If the initialization is successful, the device enters the operating state Run: Outputs Deenergized (T2).  
If an error is detected, the device transitions to the operating state Error (T5).
- On entering the operating state Run: Outputs Deenergized, the device verifies the state of the safety-related inputs and of the start input. The motor is at a standstill.
- If the start pushbutton is not pressed, the start input stays deactivated and the device remains in the operating state Run: Outputs Deenergized. The motor is at a standstill.  
Detailed information on the start functions and the timing can be found in the chapter Start Functions (*see page 74*).
- If the start pushbutton is pressed, the start input is activated, i.e. the start condition is fulfilled. The state of the safety-related inputs determines whether the device transitions to the operating state Run: Outputs Energized.

- If the safety-related inputs are not activated (actuator of Emergency Stop pushbutton pushed down), the device remains in the operating state Run: Outputs Deenergized. The motor remains at a standstill.  
If the safety-related inputs are activated (actuator of Emergency Stop pushbutton pulled out), the device transitions to the operating state Run: Outputs Energized (T3). The motor runs. This operating corresponds to regular operation of the machine.  
If an application function with synchronization (*see page 46*) of the safety-related inputs is used, this transition only occurs if the safety-related inputs are activated within the synchronization time.
- In the operating state Run: Outputs Energized, the device monitors the state of the safety-related inputs.  
If the actuator of the Emergency Stop pushbutton is pushed down (safety-related inputs deactivated), the safety-related outputs are deactivated within the response time (transition T4 to operating state Run: Outputs Deenergized). The device is again in the defined safe state. The motor is stopped.  
This corresponds to the Emergency Stop condition of the machine.
- To return to the operating state Run: Outputs Energized (T3), the start input and the safety-related inputs need to be activated again (start button pressed and actuator of the Emergency Stop pushbutton pulled out).  
If an application function with signal interlock monitoring (*see page 49*) is used, this transition only occurs if there is no signal interlock condition.  
If an application function with synchronization (*see page 46*) of the safety-related inputs is used, this transition only occurs if the safety-related inputs are activated within the synchronization time.

### Timing Diagram for Example with Emergency Stop

The following timing diagram provides an overview of the example with Emergency Stop.



#### Legend

Item	Description
1	<ul style="list-style-type: none"> <li>The first safety-related input (A) is activated (actuator of Emergency Stop button pulled out).</li> <li>The device remains in the defined safe state.</li> </ul>
2	<ul style="list-style-type: none"> <li>The second safety-related input (B) is activated (second output contact of Emergency Stop button).</li> <li>If an application function with synchronization (<a href="#">see page 46</a>) is used, the first safety-related output (A) is only activated if the second safety-related input (B) is activated within the synchronization time.</li> <li>The start button has not yet been pressed so the start condition is not yet fulfilled and the device remains in the defined safe state.</li> </ul>
3	<ul style="list-style-type: none"> <li>The start button is pressed.</li> <li>The start condition is fulfilled. See the chapter Start Functions (<a href="#">see page 74</a>) for detailed information on the start functions.</li> <li>The safety-related output is activated within the activation delay time (<a href="#">see page 30</a>).</li> <li>If an application function with synchronization (<a href="#">see page 46</a>) of two input channels is used, the safety-related output is only activated if the two channels of the safety-related input have been activated within the synchronization time.</li> <li>The motor runs. The device is not in the defined safe state.</li> </ul>
4	<ul style="list-style-type: none"> <li>The start button is released.</li> </ul>

---

Item	Description
5	<ul style="list-style-type: none"><li>● The safety-related input B is deactivated (actuator of Emergency Stop button pushed).</li><li>● The safety-related output is deactivated within the response time (<i>see page 30</i>).</li><li>● The Emergency Stop is triggered. The device is in the defined safe state.</li></ul>
6	<ul style="list-style-type: none"><li>● The safety-related input A is deactivated (by second output contact of Emergency Stop button).</li><li>● If an application function with signal interlock monitoring (<i>see page 49</i>) is used, both safety-related inputs must be deactivated within the signal interlock monitoring time (between (5) and (6)).</li></ul>

## Safety-Related Inputs

### Overview

#### **WARNING**

##### **INSUFFICIENT AND/OR INEFFECTIVE SAFETY-RELATED FUNCTIONS**

Only connect a sensor/device to a safety-related input that meets all requirements as per your risk assessment and that complies with all regulations, standards, and process definitions applicable to your machine/process.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

The following sections provide basic information on the safety-related inputs such as principle of activation and deactivation as well as antivalent behavior. Refer to the chapters Electrical Characteristics (*see page 27*) and Electrical Installation (*see page 57*) for more details on the safety-related inputs.

### General Information on Activation and Deactivation of Safety-Related Inputs

In the present document, “activation” of a safety-related input means that a safety-related input changes its state so that the device can enter the operating state Run: Outputs Energized.

The term “deactivation” of a safety-related input means that a safety-related input changes its state so that the device enters the operating state Run: Outputs Deenergized.

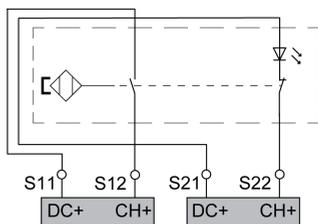
See Operating States (*see page 39*) for details on the state machine of the device.

### Activation and Deactivation with Antivalent Behavior Between Two Safety-Related Inputs with One Input Channel Each

Depending on the selected application function, the safety-related inputs are configured for antivalent behavior. Antivalent is defined here as a normally open and a normally closed contacts working in synchronization.

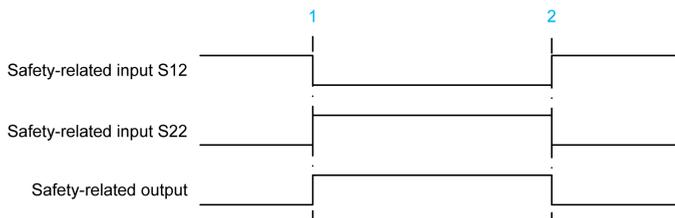
For example, for application function 3 (*see page 66*), the signal for input channel S12 is provided by a normally open contact, whereas the signal for input channel S22 is provided by a normally closed contact.

Two safety-related inputs with one input channel each with antivalent behavior (magnetic switch with NO at S12 and NC at S22):



If the level at terminal S12 is logically 0 and the level at terminal S22 is logically 1, the safety-related input is activated.

Timing diagram for two safety-related inputs with one input channel each with antivalent behavior:



1 = Activation, transition to operating state Run: Outputs Energized

2 = Deactivation, transition to operating state Run: Outputs Deenergized (defined safe state)

Truth table for two safety-related inputs with one input channel each with antivalent behavior:

Signal State at S12	Signal State at S22	Activation State and Operating State <i>(see page 39)</i>
0	1	Safety-related input channel activated, operating state Run: Outputs Energized
1	0	Safety-related input channel deactivated, operating state Run: Outputs Deenergized

Identical signal states are only permissible within the synchronization time *(see page 46)*. Otherwise, identical signal states trigger an alert.

The truth table applies to the wiring diagrams presented for the application functions.

If the magnetic switch in the wiring example above is used for guard monitoring, this means that the magnetic switch is presented in the activated state and the guard is closed.

Consult the manual of the sensor/device you want to use for your application function for details on signal state required for activation and deactivation as defined in the present document.

## Synchronization of Safety-Related Inputs

### Overview

The device can monitor synchronized behavior of the input channels of the safety-related inputs using various synchronization mechanisms with different synchronization times. If the synchronized input channels of the safety-related inputs are not activated within the synchronization time, the safety-related output or outputs are not activated.

The synchronized terminals of the safety-related inputs and the corresponding synchronization times are also listed for each individual application function (*see page 62*) using synchronization, including information on the sequences in which the synchronized input channels are activated, if applicable.

Refer to the chapter Safety-Related Inputs (*see page 44*) for additional information on the use of the term “activation” in the present document.

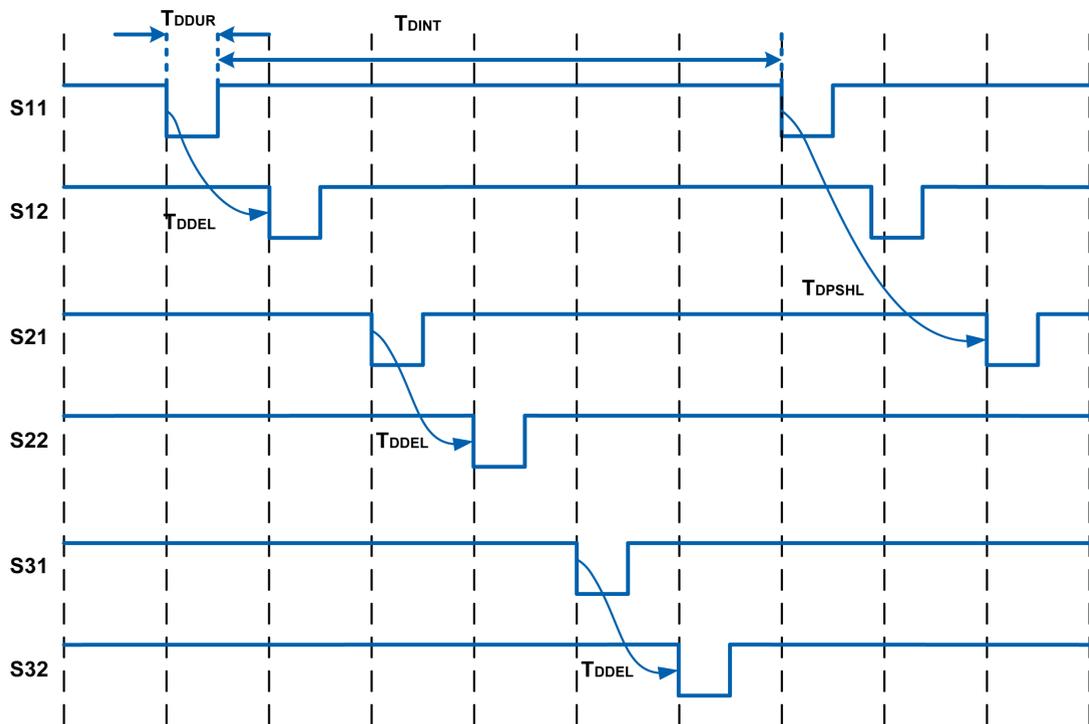
## Dynamization

### Dynamization of Inputs

Dynamization is used for cross circuit detection between two safety-related inputs or between one safety-related input and the Start input or a cross-circuit to an external power supply unit or to ground. Dynamization is implemented by means of periodically generated test pulses at the control outputs of the safety-related inputs S#1 and of the start input Y1.

Whether dynamization of the safety-related inputs is used depends on the selected application function (*see page 61*).

The following diagram illustrates the dynamization principle and timing:



The same logic applies to Y1 and Y2.

---

Designation	Value	Explanation
$T_{DDUR}$	2 ms	Duration of the test pulse. The duration of the test pulse is the time between the start of the test pulse and the end of the test pulse.
$T_{DINT}$	500 ms	Interval between test pulses. This interval is the time between the start of a test pulse and the start of the next test pulse at the same control output.
$T_{DDEL}$	40 ms	Maximum delay of test pulse. This delay is the maximum time between the start of the test pulse at the control output and the associated input channel, that is, the maximum time during which the input expects to "see" dynamization.
$T_{DPSHL}$	At least 70 ms	Phase shift of test pulses. This time is the phase shift between the test pulses at the control outputs of the safety-related inputs.

## Signal Interlock Monitoring

### Overview

Signal interlock is a monitoring function used to detect conditions in which one of the sensors/devices cannot provide the expected input signal for the device, for example, as a result of contact welding.

The device expects “simultaneous” deactivation of the two safety-related inputs within the signal interlock monitoring time of 200 ms.

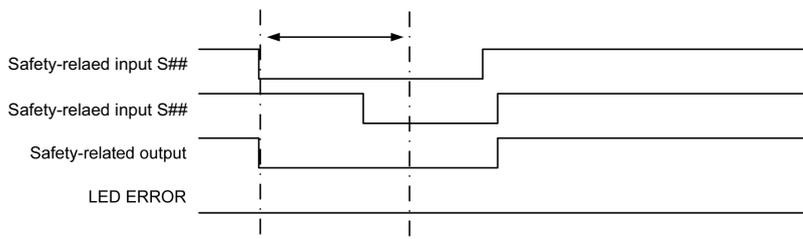
If the two monitored safety-related inputs are not deactivated within 200 ms, this is a signal interlock condition and the device triggers a signal interlock alert. The device remains in the defined safe state, i.e., there is no transition from operating state Run: Outputs Deenergized to operating state Run: Outputs Energized (T3).

To exit the signal interlock condition, the two affected safety-related inputs must be deactivated for at least one second. After that, the safety-related inputs can be activated again which activates the safety-related outputs as well.

Signal interlock is available for certain of the application functions (*see page 62*) the device provides.

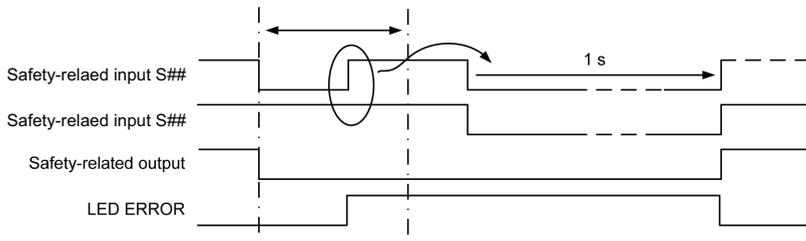
### Examples

The following figure illustrates a condition without signal interlock:



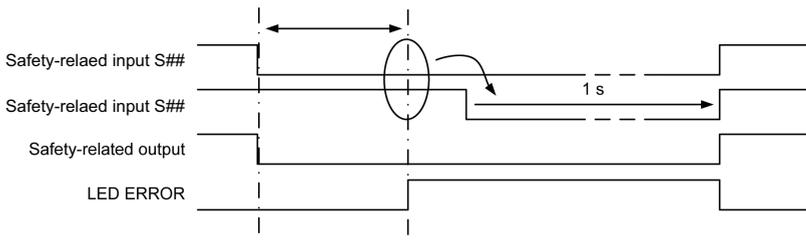
Both safety-related inputs are deactivated within the signal interlock monitoring time of 200 ms. When they are activated again, the safety-related outputs are also activated.

The following figure illustrates a condition with signal interlock:



The first safety-related input is deactivated which starts the signal interlock monitoring time of 200 ms. It is then activated again before the second safety-related input is deactivated. This immediately triggers a signal interlock alert even though the 200 ms have not yet elapsed.

The following figure illustrates a condition with signal interlock:



The first safety-related input is deactivated which starts the signal interlock monitoring time of 200 ms. The second safety-related remains activated longer than 200 ms. This triggers a signal interlock alert 200 ms after interlock monitoring has started.

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# Chapter 4

## Installation

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Prerequisites and Requirements	52
Mechanical Installation	53
Electrical Installation	55

## Prerequisites and Requirements

### Inspecting the Device

Damaged products may cause electric shock or unintended equipment operation.

 <b>DANGER</b>
<b>ELECTRIC SHOCK OR UNINTENDED EQUIPMENT OPERATION</b>
<ul style="list-style-type: none"><li>• Do not use damaged products.</li><li>• Keep foreign objects (such as chips, screws or wire clippings) from getting into the product.</li></ul>
<b>Failure to follow these instructions will result in death or serious injury.</b>

Verify the product type by means of the type code (*see page 19*) and the data printed on the device.

### Control Cabinet/Enclosure

Install the device in a control cabinet or enclosure with degree of protection IP54 that is secured by a keyed or tooled locking mechanism.

The ventilation of the control cabinet/enclosure must be sufficient to comply with the specified ambient conditions for the device and the other components operated in the control cabinet/enclosure.

### Label on Extension Module Connector

The connector for connection of the extension module HR6S-EP is covered by a label. Do not remove the label from the connector unless you want to connect the extension module HR6S-EP.

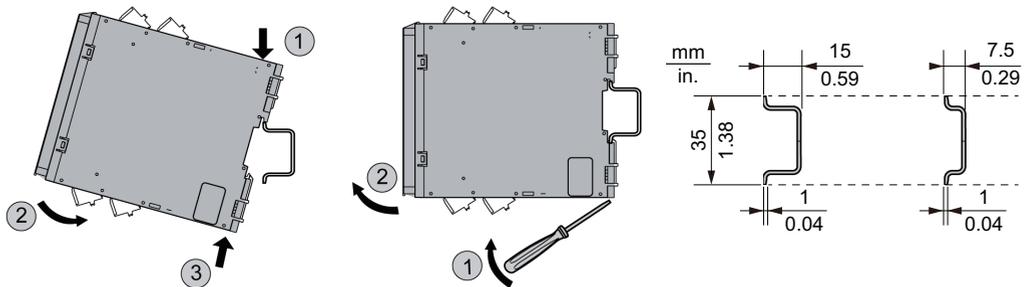
<b><i>NOTICE</i></b>
<b>INOPERABLE EQUIPMENT</b>
Do not remove the protective label from the extension connector unless you are immediately attaching an extension module.
<b>Failure to follow these instructions can result in equipment damage.</b>

## Mechanical Installation

### Mounting to DIN Rail

The device can be mounted to the following DIN rails as per IEC 60715:

- 35 x 15 mm (1.38 x 0.59 in)
- 35 x 7.5 mm (1.38 x 0.29 in)



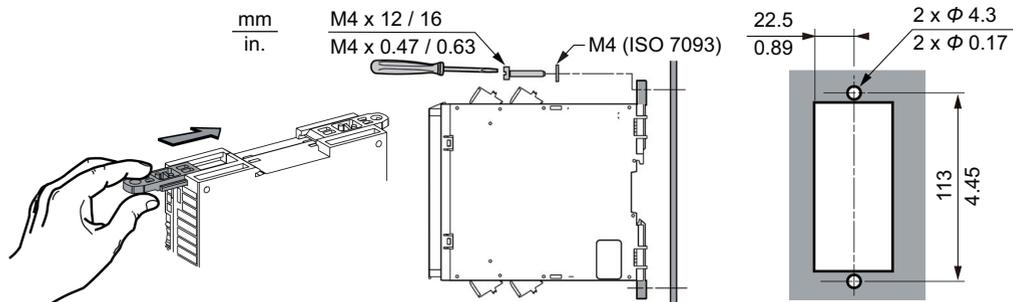
Mounting procedure (left illustration)

Step	Action
1	Slightly tilt the device and hook it onto the DIN rail.
2	Push the lower part of the device towards the DIN rail.
3	Snap in the DIN rail clip.

Dismounting procedure (center illustration)

Step	Action
1	Unlock the DIN rail clip using a screwdriver.
2	Pull the lower part of the device away from the DIN rail and lift the device towards the top to remove it from the DIN rail.

### Screw-Mounting



Mounting procedure:

Step	Action
1	Push the additional fastener into the grooves at the device.
2	Prepare the holes on the mounting surface.
3	Screw the device to the mounting surface using the specified screws and a washer M4 as per ISO 7093 for each screw.

## Electrical Installation

### General Information

#### DANGER

##### FIRE, ELECTRIC SHOCK OR ARC FLASH

- Disconnect all power from all equipment of your machine/process prior to electrical installation of the device.
- Confirm the absence of power using a properly rated voltage sensing device.
- Place a "Do Not Turn On" or equivalent hazard label on all power switches and lock them in the non-energized position.

**Failure to follow these instructions will result in death or serious injury.**

Wiring of the device depends on the safety-related function to be implemented. Before wiring the device, engineer the safety-related function, perform a risk assessment with regard to your machine/process, and determine the suitability of the device as well as the connected equipment.

You can wire the device with the terminal blocks in the device or you can remove the terminal blocks. For the latter, pull the terminal blocks out of the device, connect the individual terminals and push the terminal blocks back into the device.

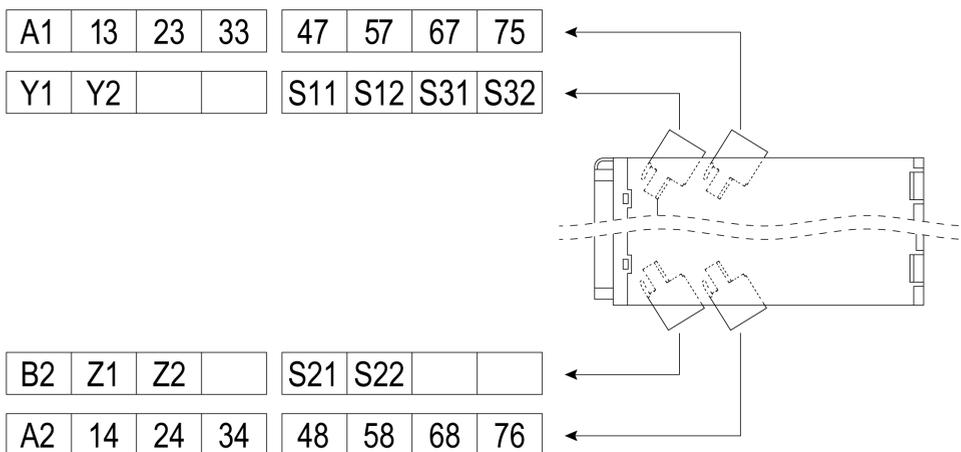
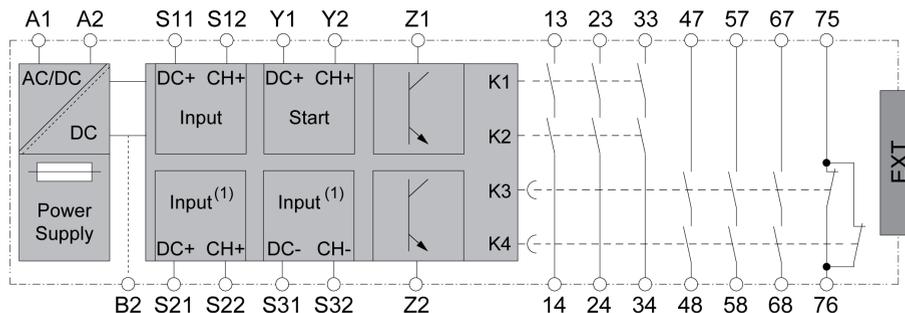
Use 75 °C (167 °F) copper conductors to wire the device.

### Wire Cross Sections, Stripping Lengths, and Tightening Torques

Characteristic	Value
Stripping length for Push-in terminals	12 mm (0.47 in)
Stripping length for screw terminals	7 ... 8 mm (0.28 ... 0.31 in)
Wire cross section, single wire without wire ferrule <sup>(1)</sup>	0.2 ... 2.5 mm <sup>2</sup> (24 ... 12 AWG)
Wire cross section, single wire with wire ferrule	0.25 ... 2.5 mm <sup>2</sup> (24 ... 12 AWG)
Wire cross section, two wires without wire ferrule <sup>(1)</sup>	0.2 ... 1.5 mm <sup>2</sup> (24 ... 16 AWG)
Wire cross section, two wires with uninsulated wire ferrule	0.25 ... 1 mm <sup>2</sup> (24 ... 18 AWG)
Wire cross section, two wires with insulated wire ferrule	0.5 ... 1.5 mm <sup>2</sup> (20 ... 16 AWG)
Tightening torque for screw terminals	0.5 ... 0.6 N m (4.4 ... 5.3 lb in)
<b>(1)</b> Stranded or solid	

### Block Diagram and Terminals

The following drawings present the block diagram and the terminals with their designations in the removable terminal blocks.



Terminal Designation	Explanation
A1, A2	Power supply
Y1	Control output (DC+) of start input
Y2	Input channel (CH+) of start input
S11, S21	Control outputs (DC+) of positive safety-related inputs
S31	Control output (DC-) of negative safety-related input
S12, S22	Input channels (CH+) of positive safety-related inputs

Terminal Designation	Explanation
S32	Input channel (CH-) of negative safety-related inputs
B2	Terminal for common reference potential for 24 VDC signals. The power supplies of the connected equipment must have a common reference potential to be connected to this terminal.
13, 14, 23, 24, 33, 34, 47, 48, 57, 58, 67, 68, 75, 76	Terminals of the safety-related outputs
Z1	Pulsed output for diagnostics ( <i>see page 91</i> ), not safety-related
Z2	Solid state output, not safety-related
EXT	Connector for output extension module HR6S-EP
(1)	Input can be used to cancel the delay function ( <i>see page 80</i> ) for safety-related outputs.

## Safety-Related Inputs

### WARNING

#### INSUFFICIENT AND/OR INEFFECTIVE SAFETY-RELATED FUNCTIONS

Only connect a sensor/device to a safety-related input that meets all requirements as per your risk assessment and that complies with all regulations, standards, and process definitions applicable to your machine/process.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

The device provides two positive safety-related inputs. Each positive safety-related input consists of one control output DC+ (terminals S11, S21) and one input channel CH+ (terminals S12, S22).

In addition, the device provides one negative safety-related input. The negative safety-related input consists of one control output DC- (terminal S31) and one input channel CH- (terminal S32).

The control output of the positive safety-related inputs provides a nominal voltage of 24 VDC to the connected sensor/device. The control output of the negative safety-related input provides a nominal voltage of 0 VDC to the connected sensor/device. The control output is also used for dynamization (*see page 47*).

The positive safety-related input switches to 24 VDC (CH+ has 24 VDC if activated). The negative safety-related input switches to 0 VDC/reference potential (CH- has 0 VDC/reference potential if activated).

The negative safety-related input S31-S32 or the positive safety-related input S21-S22 can be used to cancel the delay function (*see page 81*) for the safety-related outputs, depending on the selected application function.

If you want to use the delay function for safety-related outputs, also connect the device which is to provide the cancel signal to the terminals of the appropriate safety-related input S21-S22 or S31-S32. Refer to the chapter Application Functions (*see page 62*) for information on which safety-related input is to be connected for a given application function.

Respect the maximum wire resistance of 500  $\Omega$  when determining the cable length. The maximum wire length between a safety-related input and a sensor/device is 30 m (98.43 ft) if the supply via the control outputs (terminals S#1) of the safety-related inputs are not used.

Wire the terminals of the safety-related inputs according to the wiring diagram for the application function (*see page 62*) to be implemented.

### Safety-Related Outputs

The wiring of the safety-related outputs depends on the safety-related function to be implemented. Install fuses with the rating specified in the chapter Electrical Characteristics (*see page 29*).

### Start Input

## WARNING

### UNINTENDED EQUIPMENT OPERATION

- Do not use the Start function for safety-related purposes.
- Use Monitored Start or Startup Test if unintended restart is a hazard according to your risk assessment.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

The start input consists of one control output DC+ (terminal Y1) and one input channel CH+ (terminal Y2).

The control output provides a nominal voltage of 24 VDC to the connected sensor/device. It is also used for dynamization (*see page 47*).

The wiring of the start input depends on the start function (*see page 74*) to be implemented.

For automatic start, bridge terminals Y1 and Y2 or connect terminal Y2 to an external 24 VDC power supply.

For manual start or monitored start and if the control output Y1 (DC+) is to be used:

- Connect terminals Y1 and Y2 to the device providing the start signal, such as a push-button.

For manual start or monitored start and if the device providing the start signal is supplied externally:

- Connect terminal Y2 to the device providing the start signal, such as a push-button or a logic controller. Leave terminal Y1 unconnected.

The common reference potential is established via terminal B2.

Respect the maximum wire resistance of 500  $\Omega$  when determining the cable length. The maximum wire length between the start input and a sensor/device is 30 m (98.43 ft) if the supply via the control output (terminal Y1) of the start input is not used.

### Additional, Non-Safety-Related Outputs Z1 and Z2

## WARNING

### INCORRECT USE OF OUTPUT

Do not use the additional outputs Z1 and Z2 for safety-related purposes.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

Connect the semiconductor pulsed output Z1 to a suitable input of the logic controller if you want to use the diagnostics pattern the output provides.

Connect the semiconductor binary status output Z2 to a suitable device for evaluation of the signal provided via this output. Output Z2 is deactivated as long as the safety-related outputs are activated or if an error is detected.

The maximum wire length between the additional outputs Z1 or Z2 and connected equipment is 30 m (98.43 ft).

The common reference potential is established via terminal B2.

### Power Supply

Connect the terminals A1 and A2 to a power supply providing the supply voltage specified for the device in the chapter Electrical Characteristics (*see page 26*).

### Common Reference Potential

Terminal B2 is provided to obtain a common reference potential for 24 VDC signals.

The power supplies of the connected equipment must have a common reference potential.



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# Chapter 5

## Functions

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Application Functions	62
Start Functions	74
Delay Function	80

## Application Functions

### Introduction

The following sections provide an overview of the available application functions and a detailed listing of requirements and values of each of the application functions. The chapter Configuration (*see page 84*) describes the configuration procedure by means of the selectors of the device.

### Overview of Application Functions

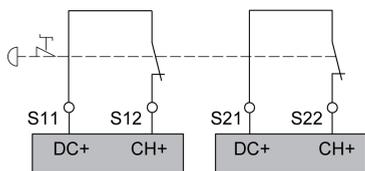
Typical applications	Type of outputs of sensor/device providing the input signal for application function	Synchro nization	Dynami zation	Application Function Selector
 Monitoring of Emergency Stop circuits as per ISO 13850 and IEC 60204-1, stop category 0  Monitoring of Emergency Stop circuits as per ISO 13850 and IEC 60204-1, stop category 1  Monitoring of guards as per ISO 14119/14120 with electrical switches	Normally open, normally closed and/or changeover outputs	No	Yes	Position 1 <i>(see page 64)</i>
		Yes	Yes	Position 2 <i>(see page 65)</i>
		Yes	Yes	Position 3 <i>(see page 66)</i>
 Monitoring of guards as per ISO 14119/14120 with electrical switches  Monitoring of guards as per ISO 14119/14120 with coded magnetic switches  Monitoring of proximity switches	One PNP output	No	No	Position 4 <i>(see page 67)</i>
		No	No	Position 5 <i>(see page 68)</i>
		Yes	No	Position 6 <i>(see page 69)</i>
 Monitoring of proximity switches	One PNP (sensor/device A) and one NPN (sensor/device B) output	No	No	Position 7 <i>(see page 70)</i>
		Yes	No	

Typical applications	Type of outputs of sensor/device providing the input signal for application function	Synchronization	Dynamization	Application Function Selector
 <p>Monitoring of pressure-sensitive 4-wire protective devices such as mats or edges as per ISO 13856</p>	Short-circuit-generating outputs	No	Yes	Position 8 <i>(see page 71)</i>
 <p>Monitoring of electro-sensitive protective equipment such as type 4 light curtains as per IEC 61496-1</p>  <p>Monitoring of RFID sensors</p>	OSSD (Output Signal Switching Device) outputs	No	No	Position 9 <i>(see page 72)</i>
Yes		No	Position 10 <i>(see page 73)</i>	

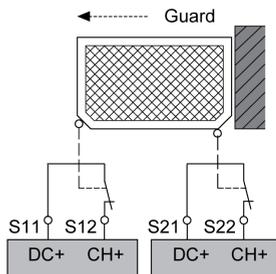
### Application Function 1

Characteristic	Value/Description
Typical applications	 Monitoring of Emergency Stop circuits as per ISO 13850 and IEC 60204-1, stop category 0  Monitoring of Emergency Stop circuits as per ISO 13850 and IEC 60204-1, stop category 1  Monitoring of guards as per ISO 14119/14120 with electrical switches
Type of outputs of sensor/device providing the input signal for application function	Normally open, normally closed and/or changeover outputs
S## terminals to be connected	S11-S12 and S21-S22 Leave the safety-related input S31-S32 unconnected or use it to cancel a delay configured with the Delay function ( <a href="#">see page 80</a> ).
Dynamization	Yes
Signal interlock monitoring	Between terminals S12 and S22
Synchronization of safety-related inputs	No

#### Wiring of the inputs for Emergency Stop



#### Wiring of the inputs for guards



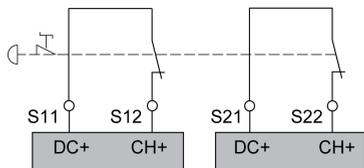
## Application Function 2

Characteristic	Value/Description
Typical applications	 Monitoring of Emergency Stop circuits as per ISO 13850 and IEC 60204-1, stop category 0  Monitoring of Emergency Stop circuits as per ISO 13850 and IEC 60204-1, stop category 1  Monitoring of guards as per ISO 14119/14120 with electrical switches
Type of outputs of sensor/device providing the input signal for application function	Normally open, normally closed and/or changeover outputs
S## terminals to be connected	S11-S12 and S21-S22 Leave the safety-related input S31-S32 unconnected or use it to cancel a delay configured with the Delay function (see page 80).
Dynamization	Yes
Signal interlock monitoring	Between terminals S12 and S22

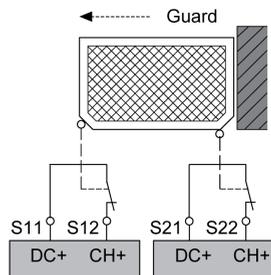
Synchronization:

Synchronized terminals	Synchronization time
S12 synchronized with S22	If S12 is activated before S22, S22 has to be activated within 2 s. If S22 is activated before S12, S12 has to be activated within 4 s.

Wiring of the inputs for Emergency Stop



Wiring of the inputs for guards



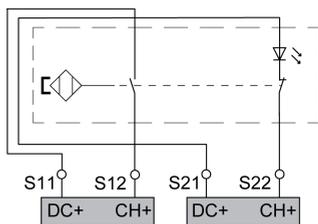
### Application Function 3

Characteristic	Value/Description
Typical applications	 Monitoring of guards as per ISO 14119/14120 with electrical switches  Monitoring of guards as per ISO 14119/14120 with coded magnetic switches  Monitoring of proximity switches
Type of outputs of sensor/device providing the input signal for application function	Normally open, normally closed and/or changeover outputs
S## terminals to be connected	S11-S12 and S21-S22 Leave the safety-related input S31-S32 unconnected or use it to cancel a delay configured with the Delay function (see page 80).
Dynamization	Yes
Signal interlock monitoring	No

Synchronization:

Synchronized terminals	Synchronization time
S12 synchronized with S22	S12 and S22 have to be activated within 0.5 s.

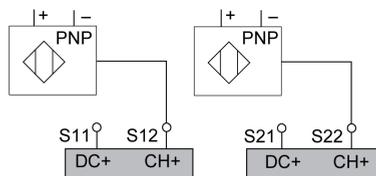
Wiring of the inputs for coded magnetic switches



### Application Function 4

Characteristic	Value/Description
Typical applications	 Monitoring of proximity switches
Type of outputs of sensor/device providing the input signal for application function	One PNP output
S## terminals to be connected	S12 and S22 Leave the safety-related input S31-S32 unconnected or use it to cancel a delay configured with the Delay function ( <i>see page 80</i> ).
Dynamization	No
Signal interlock monitoring	Between terminals S12 and S22
Synchronization of safety-related inputs	No

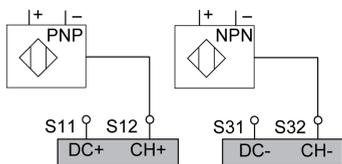
Wiring of the inputs for sensors/devices with PNP output



### Application Function 5

Characteristic	Value/Description
Typical applications	 Monitoring of proximity switches
Type of outputs of sensor/device providing the input signal for application function	One PNP (sensor/device A) and one NPN (sensor/device B) output
S## terminals to be connected	S12 and S32 Leave the safety-related input S21-S22 unconnected or use it to cancel a delay configured with the Delay function ( <i>see page 80</i> ).
Dynamization	No
Signal interlock monitoring	Between terminals S12 and S32
Synchronization of safety-related inputs	No

Wiring of the inputs for sensors/devices with PNP output and NPN output



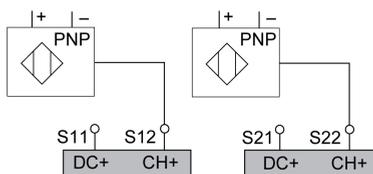
## Application Function 6

Characteristic	Value/Description
Typical applications	 Monitoring of proximity switches
Type of outputs of sensor/device providing the input signal for application function	One PNP output
S## terminals to be connected	S12 and S22 Leave the safety-related input S31-S32 unconnected or use it to cancel a delay configured with the Delay function (see page 80).
Dynamization	No
Signal interlock monitoring	Between terminals S12 and S22

Synchronization:

Synchronized terminals	Synchronization time
S12 synchronized with S22	S12 and S22 have to be activated within 0.5 s.

Wiring of the inputs for sensors/devices with PNP output



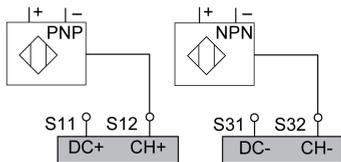
### Application Function 7

Characteristic	Value/Description
Typical applications	 Monitoring of proximity switches
Type of outputs of sensor/device providing the input signal for application function	One PNP (sensor/device A) and one NPN (sensor/device B) output
S## terminals to be connected	S12 and S32 Leave the safety-related input S21-S22 unconnected or use it to cancel a delay configured with the Delay function (see page 80).
Dynamization	No
Signal interlock monitoring	Between terminals S12 and S32

Synchronization:

Synchronized terminals	Synchronization time
S12 synchronized with S32	S12 and S32 have to be activated within 0.5 s.

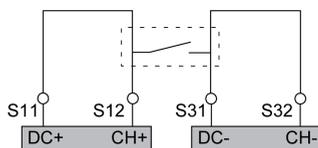
Wiring of the inputs for sensors/devices with PNP output and NPN output



## Application Function 8

Characteristic	Value/Description
Typical applications	 Monitoring of pressure-sensitive 4-wire protective devices such as mats or edges as per ISO 13856
Type of outputs of sensor/device providing the input signal for application function	Short-circuit-generating outputs
S## terminals to be connected	S11-S12 and S31-32 Leave the safety-related input S21-S22 unconnected or use it to cancel a delay configured with the Delay function ( <i>see page 80</i> ).
Dynamization	Yes
Signal interlock monitoring	Between terminals S12 and S32
Synchronization of safety-related inputs	No

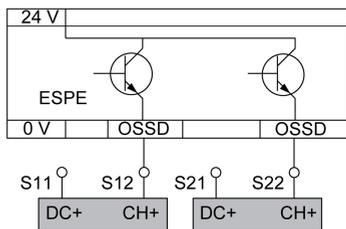
Wiring of the inputs for short circuit generating mats or edges



### Application Function 9

Characteristic	Value/Description
Typical applications	 Monitoring of electro-sensitive protective equipment such as type 4 light curtains as per IEC 61496-1  Monitoring of RFID sensors
Type of outputs of sensor/device providing the input signal for application function	OSSD (Output Signal Switching Device) outputs
S## terminals to be connected	S12 and S22 Leave the safety-related input S31-S32 unconnected or use it to cancel a delay configured with the Delay function ( <i>see page 80</i> ).
Dynamization	No
Signal interlock monitoring	Between terminals S12 and S22
Synchronization of safety-related inputs	No

Wiring of the inputs for sensors/devices with OSSD outputs



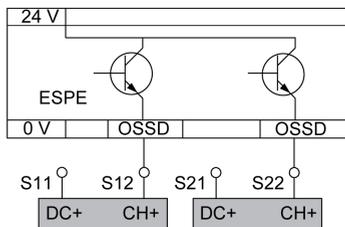
### Application Function 10

Characteristic	Value/Description
Typical applications	 Monitoring of electro-sensitive protective equipment such as type 4 light curtains as per IEC 61496-1  Monitoring of RFID sensors
Type of outputs of sensor/device providing the input signal for application function	OSSD (Output Signal Switching Device) outputs
S## terminals to be connected	S12 and S22 Leave the safety-related input S31-S32 unconnected or use it to cancel a delay configured with the Delay function (see page 80).
Dynamization	No
Signal interlock monitoring	Between terminals S12 and S22

Synchronization:

Synchronized terminals	Synchronization time
S12 synchronized with S22	S12 and S22 have to be activated within 0.5 s.

Wiring of the inputs for sensors/devices with OSSD outputs



## Start Functions

### Overview

### WARNING

#### UNINTENDED EQUIPMENT OPERATION

- Do not use the Start function for safety-related purposes.
- Use Monitored Start or Startup Test if unintended restart is a hazard according to your risk assessment.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

The device provides several start functions which are selected by means of the start function selector. The start function determines the start behavior of the device after power-on and for a transition from the operating state Run: Outputs Deenergized (defined safe state) to the operating state Run: Outputs Energized.

The start behavior is configured using the following characteristics:

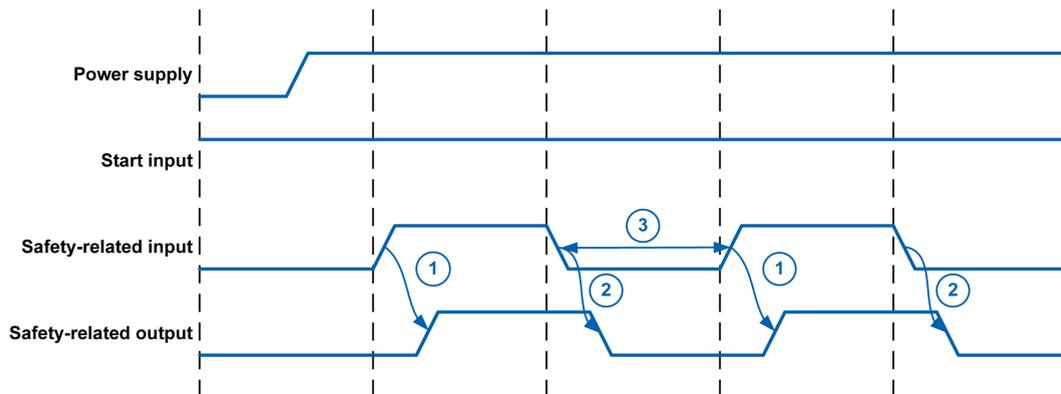
- Type of start (automatic/manual start and monitored start)
- With or without startup test
- With or without dynamization (*see page 47*)

Refer to the chapter Electrical Installation (*see page 58*) for additional information on wiring the start input.

## Automatic Start

With automatic start, the start input is permanently active. This can be achieved by bridging the start input or providing an external power supply. When the safety-related input is activated, the safety-related outputs are activated within a maximum of 100 ms (activation delay).

The following timing diagram illustrates the automatic start:



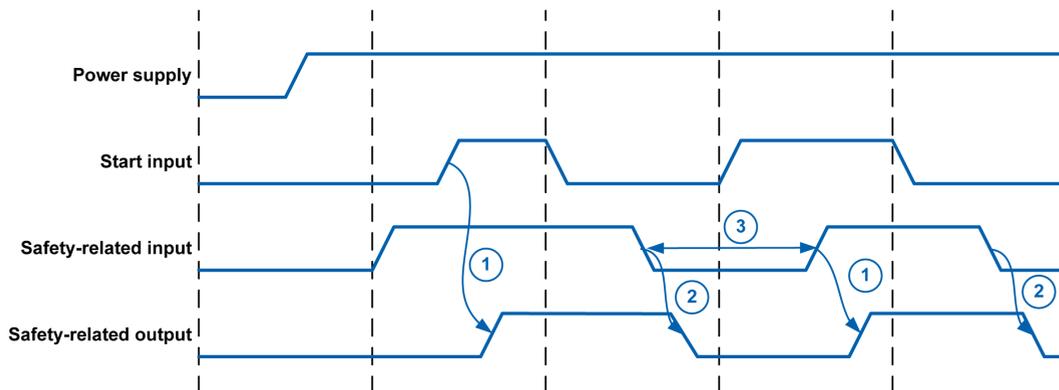
- 1 Activation delay (100 ms): maximum time between activation of safety-related input and activation of safety-related output
- 2 Response time (20 ms): maximum time between deactivation of safety-related input and deactivation of safety-related output
- 3 Recovery time (200 ms): time that must pass before the safety-related input can be activated again

The timing diagram exemplifies the timing using one safety-related input and one safety-related output. The same logic applies in the case of multiple safety-related inputs and/or safety-related outputs.

### Manual Start

A manual start requires the start input to be activated. The safety-related outputs are activated after both the start input and the safety-related inputs have been activated.

The following timing diagram illustrates the manual start:



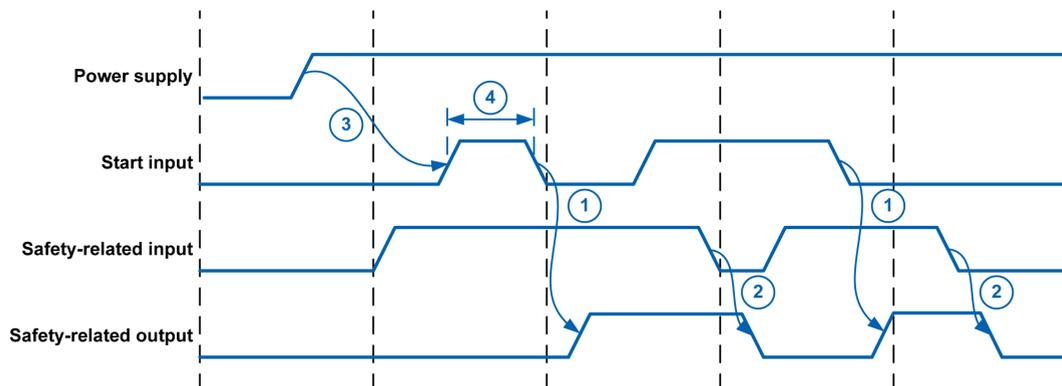
- 1 Activation delay (100 ms): maximum time between activation of start input and activation of safety-related output
- 2 Response time (20 ms): maximum time between deactivation of safety-related input and deactivation of safety-related output
- 3 Recovery time (200 ms): time that must pass before the safety-related input can be activated again

The timing diagram exemplifies the timing using one safety-related input and one safety-related output. The same logic applies in the case of multiple safety-related inputs and/or safety-related outputs.

The signal required for activation of the Start input can be provided, for example, via a push-button, or a logic controller.

### Monitored Start with Falling Edge

In the case of a monitored start with falling edge, the start input must be activated and remain active for a duration of 80 ms. The safety-related outputs are activated with a falling edge of the start input if the safety-related inputs have been activated in the meantime.



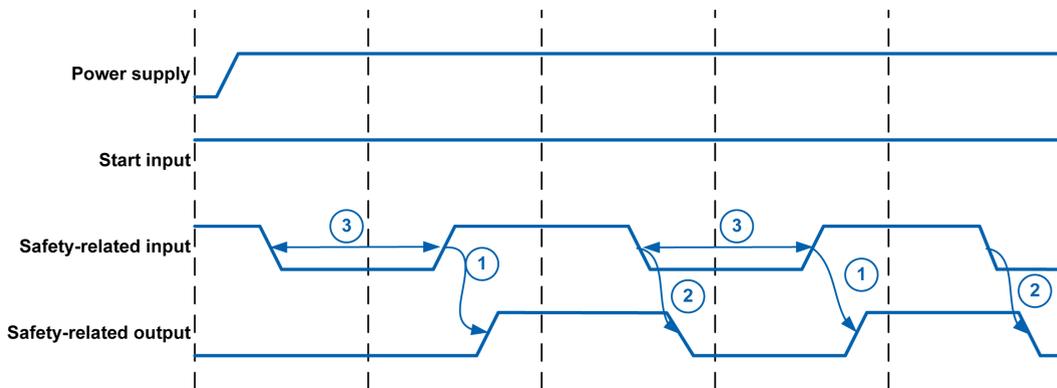
- 1 Activation delay (100 ms): maximum time between deactivation of start input and activation of safety-related output
- 2 Response time (20 ms): maximum time between deactivation of safety-related input and deactivation of safety-related output
- 3 Waiting time after power-on (2500 ms): time that must pass between power-on and activation of the start input
- 4 Minimum duration of start pulse (80 ms): time for which the start input must be activated before the falling edge at the start input

The timing diagram exemplifies the timing using one safety-related input and one safety-related output. The same logic applies in the case of multiple safety-related inputs and/or safety-related outputs.

The signal required for activation of the Start input can be provided, for example, via a push-button or a logic controller.

### Startup Test

The startup test is performed after the device is powered on. The startup test is typically used for applications involving guard monitoring. The start input is permanently activated by, for example, bridging. After power up, the safety-related inputs must be deactivated and activated before the safety-related outputs are activated. This is achieved by, for example, opening and closing the guard.



- 1 Activation delay (100 ms): time between activation of safety-related input and activation of safety-related output
- 2 Response time (20 ms): time between deactivation of safety-related input and deactivation of safety-related output
- 3 Recovery time (200 ms): time that must pass before the safety-related input can be activated again

The timing diagram exemplifies the timing using one safety-related input and one safety-related output. The same logic applies in the case of multiple safety-related inputs and/or safety-related outputs.

After power up, the safety-related outputs are not activated before each of the safety-related inputs has been deactivated and activated again, either concurrently or one after the other, regardless of sequence. If the safety-related inputs are already inactive at startup (power cycle), the startup test is considered to have been completed and the safety-related outputs are activated once the safety-related inputs have been activated and the activation delay has passed. If the safety-related inputs are active at power up, they must be deactivated and activated again for the startup test to complete.

## Configuring the Start Function

The start function is configured by means of the start function selector.

Position of start function selector	Configured start function
1	<ul style="list-style-type: none"> <li>● Automatic/manual start (depends on sensor/device connected to start input)</li> <li>● Without startup test</li> <li>● With dynamization</li> </ul>
2	<ul style="list-style-type: none"> <li>● Automatic/manual start (depends on sensor/device connected to start input)</li> <li>● With startup test</li> <li>● With dynamization</li> </ul>
3	<ul style="list-style-type: none"> <li>● Monitored start</li> <li>● Without startup test</li> <li>● With dynamization</li> </ul>
4	<ul style="list-style-type: none"> <li>● Monitored start</li> <li>● With startup test</li> <li>● With dynamization</li> </ul>
5	<ul style="list-style-type: none"> <li>● Automatic/manual start (depends on sensor/device connected to start input)</li> <li>● Without startup test</li> <li>● Without dynamization</li> </ul>
6	<ul style="list-style-type: none"> <li>● Automatic/manual start (depends on sensor/device connected to start input)</li> <li>● With startup test</li> <li>● Without dynamization</li> </ul>
7	<ul style="list-style-type: none"> <li>● Monitored start</li> <li>● Without startup test</li> <li>● Without dynamization</li> </ul>
8	<ul style="list-style-type: none"> <li>● Monitored start</li> <li>● With startup test</li> <li>● Without dynamization</li> </ul>

A start function with dynamization is typically if the start input is connected to a start push-button. A start function without dynamization is typically used if the start input is connected to a logic controller. Refer to the chapter Dynamization (*see page 47*) for details.

## Delay Function

### Overview

The device provides a delay function that allows for delayed deactivation of the delayed safety-related outputs. The delay is the time between deactivation of the safety-related inputs and the deactivation of the safety-related outputs. It is also possible to configure a delay for the safety-related outputs of a connected output extension module HR6S-EP.

The delay function is available for the following safety-related outputs: 47-48, 57-58, 67-68 and 75-76.

A configured delay can be canceled by activating the appropriate safety-related inputs S21-22 or S31-32, depending on the application function (*see page 62*).

### Configuration

The delay is configured with the delay base selector and the delay factor selector (refer to Front View and Side View (*see page 17*) for the selectors). The numerical value set by means of the delay base selector is multiplied by the factor set by means of the delay factor selector. The result is the time delay in seconds for deactivation of the delayed safety-related outputs.

The position of the delay base selector also determines whether the safety-related outputs of a connected output extension module HR6S-EP are deactivated immediately or with the selected delay time.

Delay factor selector:

Position of delay factor selector	Factor
1	0.0
2	0.1
3	0.2
4	0.3
5	0.4
6	0.5
7	0.6
8	0.7
9	0.8
10	0.9

Delay base selector:

Position of delay base selector	Base value and behavior of safety-related outputs of output extension module HR6S-EP
1	1, outputs of extension module instantaneous
2	10, outputs of extension module instantaneous
3	100, outputs of extension module instantaneous
4	1000, outputs of extension module instantaneous
5	1, outputs of extension module delayed
6	10, outputs of extension module delayed
7	100, outputs of extension module delayed
8	1000, outputs of extension module delayed

### Configuration Examples

Position of delay factor selector	Position of delay base selector	Delay time	Delayed deactivation of outputs of extension module HR6S-EP
3	6	2 seconds	Yes
6	1	0.5 seconds	No
1	Any	0 seconds	No

### Canceling a Configured Delay

The safe state of the device is “safety-related outputs deactivated”, i.e. relays de-energized. Take into account that the defined safe state of the device is not necessarily identical to the defined safe state of your machine or process. For example, canceling a configured delay may prematurely trigger the safety-related function Safe Torque Off (STO) or allow untimely access to the zone of operation, depending on your application. A configured delay is a part of the safety-related function. Cancellation of the delay constitutes a modification to the safety-related function. You must ensure that any modification of the timing for reaching the defined safe state of the device via a canceled delay is adapted to the defined safe state of your machine or process.

## WARNING

### INSUFFICIENT AND/OR INEFFECTIVE SAFETY-RELATED FUNCTION

- Verify that the cancelation of a configured delay including all ramifications with regard to the timing of the safety-related function as well as the technical and organizational means of triggering the cancelation are covered in your risk assessment as per ISO 12100 and/or other equivalent assessment.
- Verify that canceling a configured delay does not compromise or reduce the Safety Integrity Level (SIL), Performance Level (PL) and/or any other safety-related requirements and capabilities defined for your machine or process.
- Ensure that all necessary organizational measures are taken (such as, but not limited to, operator training, efficient access control to manually operated equipment, or hazard signs) if a configured delay can be canceled manually by an operator.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

A configured delay can be canceled by activating the inputs S21-22 or S31-32, depending on the application function (*see page 62*).

The signal for canceling a configured delay can be provided via an HMI and a logic controller with a corresponding output, or via a pushbutton.

Use cases for canceling a delay include applications in which the time required for the application to reach the defined safe state of the machine or process varies greatly. For example, long conveyors may take considerable time to decelerate to a standstill if they carry heavy loads. If they are empty, such a deceleration may be achieved in a fraction of the time.

The safe state defined for the conveyor could be, for example, standstill and activation of the safety-related function STO to help avoid unintended restart. If you use the safety-related outputs to control a guard to allow access to the zone of operation of the conveyor once the defined safe state of the machine or process has been achieved, you would use the maximum time the conveyor takes to reach a standstill as the delay time. This helps to ensure that access to the zone of operation is not possible as long as the conveyor is still in motion.

If standstill is reached before the maximum delay time has elapsed (for example, due to a low load), the machine may be in the defined safe state at an earlier point in time and access to the zone of operation does not pose a hazard. Under this condition, the delay might be canceled, depending on your risk assessment.

Another possible scenario would be to trigger the safety-related function STO via the device once the maximum time required for deceleration to standstill under the maximum possible load condition has elapsed and the conveyor is at a standstill. If standstill is achieved at an earlier point in time, the configured delay could be canceled and STO triggered earlier so that the machine or process is available again more rapidly.

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# Chapter 6

## Configuration and Commissioning

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Configuration	84
Commissioning	86

## Configuration

### Overview

The device detects certain technically incorrect configurations (for example, a configured start function cannot be used with a configured application function). The device cannot detect unwanted configurations (for example, automatic start has been configured, but a monitored start is required for your application as a result of your risk assessment).

### **WARNING**

#### **INEFFECTIVE SAFETY-RELATED FUNCTION AND/OR UNINTENDED EQUIPMENT OPERATION**

- Only modify the settings of the selectors of the device if you are fully aware of all effects of such modifications.
- Verify that the settings of the selectors match the intended safety-related function and the corresponding wiring of the device.
- Verify that modifications do not compromise or reduce the Safety Integrity Level (SIL), Performance Level (PL), and/or any other safety-related requirements and capabilities defined for your machine/process.
- Commission the device before it is used for the first time and after each configuration according to the instructions in the present manual and in compliance with all regulations, standards, and process definitions applicable to your machine/process.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

The device is configured by means of the application function selector, the start function selector, the delay base selector, and the delay factor selector.

The device must be installed and wired according to the requirements of the safety-related function to be implemented before you can configure it.

Modifications to the positions of the selectors only become effective after power-up. Remove power from the device before modifying the position of the selectors. If the positions of the selectors are modified while power is applied to the device, the device detects a configuration error.

Go through the full commissioning procedure (*see page 86*) after having modified the positions of the selectors.

## Configuration Procedure

Step	Action
1	Verify that the device has been wired according to the safety-related function to be configured.
2	Remove power if the device is not powered off. If an extension module HR6S-EP is connected, remove power from the extension module as well.
3	Open the transparent cover of the device.
4	Set the application function selector to the required application function.
5	Set the start function selector to the required start function.
6	Set the delay base selector and the delay factor selector to the required delay function.
7	Commission the device according to the chapter Commissioning ( <i>see page 86</i> ).

## Commissioning

### Overview

<b> WARNING</b>
<b>INEFFECTIVE SAFETY-RELATED FUNCTION AND/OR UNINTENDED EQUIPMENT OPERATION</b>
<ul style="list-style-type: none"> <li>• Commission the device before it is used for the first time and after each configuration.</li> <li>• Commission or recommission the machine/process pursuant to all regulations, standards, and process definitions applicable to your machine/process.</li> <li>• Only start the machine/process if there are no persons or obstructions in the zone of operation.</li> <li>• Verify correct operation and effectiveness of all functions by performing comprehensive tests for all operating states, the defined safe state, and all potential error situations.</li> <li>• Document all modifications and the results of the commissioning procedure in compliance with all regulations, standards, and process definitions applicable to your machine/process.</li> </ul>
<b>Failure to follow these instructions can result in death, serious injury, or equipment damage.</b>

### Commissioning Procedure

Step	Action
1	Verify correct mechanical and electrical installation ( <i>see page 51</i> ) according to the intended application.
2	Verify correct configuration ( <i>see page 84</i> ) according to the intended application.
3	Verify that there are no persons or obstructions in the zone of operation.
4	Apply power and start the machine/process. If an extension module HR6S-EP is connected, apply power to the extension module at the same time as to the device.
5	Perform comprehensive tests for all operating states, the defined safe state, and all potential error situations.
6	Close the transparent cover of the device and seal it with the enclosed sealing strip. Additional sealing strips are available as an accessory. Refer to the chapter Accessories ( <i>see page 96</i> ) for additional information.
7	Document all modifications and the results of the commissioning procedure.

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# Chapter 7

## Diagnostics

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### **WARNING**

#### **INEFFECTIVE SAFETY-RELATED FUNCTION AND/OR UNINTENDED EQUIPMENT OPERATION**

Only attempt to resolve alerts and errors detected by the device if you are fully familiar with the safety-related applications and the non-safety-related applications as well as the hardware used to operate your machine/process.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

#### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Diagnostics via LEDs	88
Diagnostics via Status Output Z1	91

## Diagnostics via LEDs

### Overview

The device features various LEDs (*see page 17*) that provide status information and information on alerts and detected errors.

Recommission the device (*see page 86*) if, during troubleshooting, you modify the position of the application function selector, the start function selector, or the delay function selectors.

### LED POWER

State	Meaning
Off	No power supply
Solid on	Power supply on

### LED STATE1

This LED provides information on the state of the instantaneous safety-related outputs.

State	Meaning
Off	Instantaneous safety-related outputs deactivated
Solid on	Instantaneous safety-related outputs activated

### LED STATE2

This LED provides information on the state of the delayed safety-related outputs. Refer to the chapter Delay Function (*see page 80*) for details.

State	Meaning
Off	Delayed safety-related outputs deactivated
Solid on	Delayed safety-related outputs activated

### LED START

This LED provides information on the start condition. Refer to the chapter Start Function (*see page 74*) for detailed information on the conditions and timing of the selected start function.

State	Meaning
Off	Start condition not fulfilled
Solid on	Start condition fulfilled
Flashing	Waiting for start condition to be fulfilled

## LEDs S##

These LEDs provide information on the state of the corresponding safety-related input terminal.

State	Meaning
Off	Safety-related input deactivated
Solid on	Safety-related input activated

## LED ERROR - Alerts

This LED flashes in conjunction with additional S## LEDs to indicate alerts. In the case of an alert, the device transitions to the defined safe state. Remove the cause of the alert to exit the defined safe state and resume operation. Contact your IDEC CORPORATION service representative if the condition persists.

State	In conjunction with additional LEDs		Meaning	Remedy
	Additional LEDs	State of additional LEDs		
Flashing	S## and S##	Flashing alternatively	Synchronization time exceeded.	<ul style="list-style-type: none"> <li>• Verify correct operation of the sensors/devices providing the input signal.</li> <li>• If synchronization is not required for your application, use an equivalent application function without synchronization.</li> </ul>
Flashing	S## and S##	Flashing synchronously	<p>Signal interlock condition of two safety-related inputs.</p> <p>The two safety-related inputs affected by the signal interlock condition must be deactivated for at least 1 second before the safety-related outputs can be activated again.</p>	<ul style="list-style-type: none"> <li>• Deactivate the two safety-related inputs affected by the signal interlock condition for at least 1 second.</li> <li>• Verify correct operation of the contacts of the sensor/sdevices providing the input signal.</li> </ul>

## LED ERROR - Detected Errors

This LED lights solid in conjunction with additional LEDs to indicate detected errors. In the case of a detected error, the device transitions to the defined safe state. You must remove the cause of the detected error and perform a power cycle of the device to exit the defined safe state and resume operation. Contact your IDEC CORPORATION service representative if the condition persists.

State	In conjunction with additional LEDs		Meaning	Remedy
	Additional LEDs	State of additional LEDs		
Solid on	STATE1, STATE2, START and S##	Flashing synchronously	General error detected.	<ul style="list-style-type: none"> <li>Verify correct wiring.</li> </ul>
Solid on	STATE1, STATE2, START and S##	Solid on	Configuration error detected.	<ul style="list-style-type: none"> <li>Verify that the positions of the selectors are appropriate for the application to be implemented.</li> </ul>
Solid on	POWER	Flashing	Power supply error detected.	<ul style="list-style-type: none"> <li>Verify correct wiring.</li> <li>Use a suitable power supply.</li> </ul>
Solid on	STATE1	Flashing	Error detected at instantaneous safety-related output.	<ul style="list-style-type: none"> <li>Perform a power cycle.</li> </ul>
Solid on	STATE2	Flashing	Error detected at delayed safety-related output.	<ul style="list-style-type: none"> <li>Perform a power cycle.</li> </ul>
Solid on	START	Flashing	Cross circuit detected at start input.	<ul style="list-style-type: none"> <li>Verify correct wiring.</li> </ul>
Solid on	STATE1, STATE2 and START	Flashing synchronously	Error detected at safety-related output of extension module.	<ul style="list-style-type: none"> <li>Perform a power cycle.</li> </ul>
Solid on	S##	Flashing	Cross circuit detected at safety-related input (for example, incorrect wiring or application function with dynamization selected, but dynamization not supported by connected sensor/device).	<ul style="list-style-type: none"> <li>Verify correct wiring.</li> <li>Verify correct configuration.</li> </ul>
Solid on	S## and S##	Flashing synchronously	Cross circuit detected at safety-related inputs (for example, incorrect wiring or application function with dynamization selected, but dynamization not supported by connected sensor/device).	<ul style="list-style-type: none"> <li>Verify correct wiring.</li> <li>Verify correct configuration.</li> </ul>

## Diagnostics via Status Output Z1

### Overview

#### WARNING

##### INCORRECT USE OF OUTPUT

Do not use the additional outputs Z1 and Z2 for safety-related purposes.

**Failure to follow these instructions can result in death, serious injury, or equipment damage.**

The pulsed output Z1 provides diagnostics information in the form of a bit pattern. Refer to the chapter Electrical Installation ([see page 59](#)) for additional information on wiring the Z1.

### Diagnostics Codes

The device encodes diagnostics information into sequences of 10 bits with a total of 2 s (each bit 200 ms).

The first four bits (0010) represent the beginning of a bit sequence. The next six bits contain the diagnostics code itself.

The following table lists the bit sequences of the diagnostics codes, the description of the corresponding status as well as correctives, if applicable.

Bit sequence	Description	Correctives	Type <sup>(1)</sup>
0010101101	Supply voltage out of tolerance.	Verify correct wiring. Use a suitable power supply.	E
0010000011	General error detected.	Verify correct wiring. Perform a power cycle. If the error persists, replace the device.	E
0010000110	General error detected in expansion module.	Verify correct wiring. Perform a power cycle of the base safety module and the connected extension module. If the error persists, replace the extension module.	E
0010000111	Configuration error detected. The position of at least one of the selectors has been modified during operation.	Verify that the position of the selectors is appropriate for the application to be implemented. Perform a power cycle. If the error persists, replace the device.	E

**(1)** Type of message: E = Error detected, A = Alert, S = Status information

Bit sequence	Description	Correctives	Type <sup>(1)</sup>
0010001100	Cross circuit detected at input terminal S12.	Verify correct wiring. Verify that the sensor/device providing the input signal is suitable for cross circuit detection by means of dynamization. If it is not, use an application function without dynamization or a sensor/device suitable for dynamization. Verify correct operation of sensor/device providing the input signal. Perform a power cycle.	E
0010001111	Cross circuit detected at input terminal S22.	Verify correct wiring. Verify that the sensor/device providing the input signal is suitable for cross circuit detection by means of dynamization. If it is not, use an application function without dynamization or a sensor/device suitable for dynamization. Verify correct operation of sensor/device providing the input signal. Perform a power cycle.	E
0010011000	Cross circuit detected at input terminal S32.	Verify correct wiring. Verify that the sensor/device providing the input signal is suitable for cross circuit detection by means of dynamization. If it is not, use an application function without dynamization or a sensor/device suitable for dynamization. Verify correct operation of sensor/device providing the input signal. Perform a power cycle.	E
0010110000	Cross circuit detected at start input.	Verify correct wiring. Verify that the device providing the input signal is suitable for cross circuit detection by means of dynamization. If it is not, use a start function without dynamization or a device suitable for dynamization. Verify correct operation of device providing the input signal. Perform a power cycle.	E
0010100011	Cross circuit detected at input used for Cancel Delay function.	Verify correct wiring. Verify that the sensor/device providing the input signal is suitable for cross circuit detection by means of dynamization. If it is not, use an application function without dynamization or a sensor/device suitable for dynamization. Verify correct operation of sensor/device providing the input signal. Perform a power cycle.	E
<b>(1) Type of message: E = Error detected, A = Alert, S = Status information</b>			

Bit sequence	Description	Correctives	Type <sup>(1)</sup>
0010110011	Synchronization alert. One of the synchronized safety-related inputs is still deactivated, but the synchronization time has already elapsed.	Restore the original condition of the states of the inputs and retry. Verify correct operation of sensors/devices providing the input signals.	A
0010100111	Synchronization alert. Both synchronized safety-related inputs have been activated, but not within the synchronization time.	Restore the original condition of the states of the inputs and retry. Verify correct operation of sensors/devices providing the input signals.	A
0010110110	Instantaneous safety-related outputs are deactivated, delayed safety-related outputs are still activated.	-	S
0010110111	Safety-related inputs deactivated, safety-related outputs deactivated.	-	S
0010110101	Input S12 is expected to change its state. In the case of a configuration with antivalent inputs, inputs S12 and S13 are expected to change their states.	-	S
0010111100	Input S22 is expected to change its state. In the case of a configuration with antivalent inputs, inputs S22 and S23 are expected to change their states.	-	S
0010111111	Input S32 is expected to change its state. In the case of a configuration with antivalent inputs, inputs S32 and S33 are expected to change their states.	-	S
0010101011	Waiting for startup test.	-	S
<b>(1)</b> Type of message: E = Error detected, A = Alert, S = Status information			

---

Bit sequence	Description	Correctives	Type <sup>(1)</sup>
0010101010	Waiting for rising edge for automatic/manual start or monitored start.	-	S
0010101110	Start input activated. Waiting for falling edge for monitored start.	-	S
0010101111	Device in operating state Run:Outputs Energized, safety-related outputs activated.	-	S

**(1)** Type of message: E = Error detected, A = Alert, S = Status information

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# Chapter 8

## Accessories, Service, Maintenance, and Disposal

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### What Is in This Chapter?

This chapter contains the following topics:

Topic	Page
Accessories	96
Maintenance	97
Transportation, Storage, and Disposal	98
Service Addresses	99

## Accessories

### Accessories

The following accessories are available for the device:

Description	Type number
Coding bits The coding bits are used if the terminal blocks are removed to help ensure correct insertion of the terminal blocks into the device. 30 pieces per packaging unit	HR9Z-EC
Sealing strips The uniquely numbered sealing strips are used to seal the transparent front cover of the device to help prevent unauthorized access to the configuration selectors. 10 pieces per packaging unit	HR9Z-ES

## Maintenance

### Service and Repairs

The device contains no user-serviceable parts. Do not attempt to open, service, or repair the device.

### Maintenance Plan

Maintenance plan:

- Ensure that a safety-related function implemented with the device is triggered at the minimum intervals required by the regulations, standards, and process definitions applicable to your machine/process.
- Inspect the wiring at regular intervals.
- Tighten the threaded connections at regular intervals.
- Verify that the device is not used beyond the specified lifetime (*see page 32*).

To determine the end of the lifetime, add the specified lifetime to the date of manufacture indicated on the nameplate (*see page 18*) of the device.

Example: If the date of manufacture indicated on the nameplate is 2019-W10, do not use the device after week 10, 2039.

As a machine designer or system integrator, you must include this information in the maintenance plan for your customer.

## Transportation, Storage, and Disposal

### Transportation and Storage

Ensure that the environmental conditions (*see page 22*) specified for transportation and storage are respected.

### Disposal

Dispose of the product in accordance with all applicable regulations.

## Service Addresses

If service support is required, please contact:

### APEM SAS

55, Avenue Edouard Herriot BP1, 82303 Caussade Cedex, France

<http://eu.idec.com>

### Additional Contact Addresses

See the homepage for additional contact addresses:

<http://www.idec.com>

## HR6S Series

## Safety module

## HR6S-AT

- B-2198 (0)
- August, 2020
- 2-6-64 Nishimiyahara, Yodogawa-ku, Osaka, 532-0004 Japan

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